

CATALOG 30

JULY 1945

# BAKER ICE MACHINE CO.

AMMONIA FITTINGS  
AND SUPPLIES

OMAHA  
NEBRASKA  
U. S. A.



A M M O N I A F I T T I N G C A T A L O G

I S S U E D B Y T H E

# BAKER ICE MACHINE COMPANY

M A N U F A C T U R E R S O F  
ICE MAKING AND  
REFRIGERATING  
M A C H I N E R Y



[OUR PATENT AUTOMATIC EXPANSION VALVE  
*[See Page Forty for Description]*]

D E S I G N E R S O F  
COLD STORAGE AND  
ICE MAKING PLANTS

G E N E R A L O F F I C E S A N D F A C T O R Y  
1901-1929 NICHOLAS STREET, OMAHA, NEB., U. S. A.

## INTRODUCTORY

WE are pleased to present herewith catalog of our Standard Type of Ammonia Fittings, Valves, etc., which we manufacture. Owing to the phenomenal growth of our Fitting business, we have been compelled to greatly increase our special tools and equipment, and are now in better position than ever to turn out our high grade Ammonia Fittings and Valves and to meet the requirements of our customers.

Several of our Special Ammonia Fittings have been patented, the patents being controlled exclusively by us, and we particularly call attention to our Special Double Pipe Condenser and Double Pipe Brine Cooler Fittings, also to our Patented Automatic Expansion Valve, all of which are being so generally adopted by the trade, and details of which you will find explained elsewhere in this catalog.

We appreciate the many courtesies shown us by our patrons in the past, and shall endeavor to warrant a continuance of same, and to ensure the support of all others who may favor us with their orders, by supplying them with high grade Ammonia Fittings at as low prices as are consistent with good material and high class workmanship.

*Special Notice Page 32*

Baker Ice Machine Company

Omaha, Nebraska

U. S. A.

## Patents Owned and Controlled Exclusively by Us

*Our Compressor Valves* have a distinct individuality and are thoroughly covered by patents. They are unequaled for their long life, noiseless operation, and general safety features, and the workmanship and material are of the very highest grade. See page 43.

*Our Double Pipe Condenser Fittings and Water Return Bends* are patented, and ours is the only bend which is held in place by a single bolt. It is simple to remove and makes the cleaning out of a double pipe condenser extremely simple. There are no screw joints exposed to the ammonia pressure, and every pipe can be readily removed without disturbing any other pipe in the condenser. See page 44.

*Our Patent Double Pipe Flooded Type Brine Cooler* has all the advantages of the flooded system and none of the disadvantages. Our apparatus is at all times under the eye of the operator, while other flooded systems are submerged in a tank of brine beyond the control or sight of the party operating the plant. The increase in the capacity of the machine with our flooded system is very marked. See page 27.

*Our Patent Triplex Water Cooler* is for reducing the temperature of water for bottlers' use or for drinking water, or any other purpose where quick and positive action is required. This cooler takes up less space and is simpler and more economical than any other on the market today. See page 36.

*Our Patent Automatic Expansion Valve* is for the purpose of regulating the pressure of the expanding ammonia gas in cold storage and ice making plants, and in regulating the pressure it thereby regulates the temperatures. See page 40.

BAKER ICE MACHINE COMPANY



The Largest Factory in the United States Devoted Exclusively to the Manufacturing  
of Medium Sized Refrinating and Ice Making Machines.

## A Continuous Cold Wave From Shore to Shore Produced With Baker Ice and Refrigerating Machinery



Each dot represents one of our Refrigerating Plants doing actual work in the United States.

We have also many in foreign countries.

Some of our patented features exclusively controlled by us: Automatic Expansion Valve, Compressor Valves, Double Pipe Ammonia Condenser Fittings, Double Pipe Flooded Type Brine Cooler, and Triplex Water Cooler.

We have separate illustrated bulletins showing the construction of plants for confectioners, ice cream and cheese makers, creameries, grocers, butchers, fish and oyster dealers, bakeries, fur storage, produce and fruit storage, hotels, cafes, etc.

Also water cooling bulletins of plants for bottlers, factories, apartment houses, offices and other large buildings. We would be pleased to mail you either, that you may be particularly interested in.

We manufacture all sizes of ice making and refrigerating machinery up to fifty tons daily capacity, for all purposes, either of the "brine circulation" or "direct expansion" systems.

## Round Flange Ammonia Globe Valve



Size, inches	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2	$2\frac{1}{2}$	3
Number	590	588	587	586	585	763
Face to face of flanges	$7\frac{1}{2}$	$7\frac{1}{2}$	$8\frac{1}{2}$	$8\frac{1}{2}$	12	12
Outside diameter of flanges	$4\frac{1}{2}$	5	$5\frac{7}{8}$	$5\frac{7}{8}$	$7\frac{1}{8}$	$7\frac{7}{8}$
Diameter of bolt circle	$3\frac{1}{4}$	$3\frac{3}{4}$	$4\frac{1}{2}$	$4\frac{1}{2}$	$5\frac{1}{4}$	$6\frac{1}{4}$
Size of bolts	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{5}{8} \times 2\frac{3}{4}$	$\frac{5}{8} \times 2\frac{3}{4}$	$\frac{3}{4} \times 3\frac{1}{2}$	$\frac{3}{4} \times 3\frac{1}{2}$
Number of bolts	4	4	4	4	6	6
Price without companion flanges, bolts or gaskets	\$16.00	\$18.00	\$21.50	\$27.00	\$31.50	\$36.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

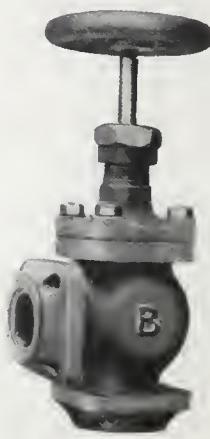
## Square Flange Ammonia Globe Valve



Size, inches	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2	$2\frac{1}{2}$	3
Number	591	570	592	576	593	594
Face to face of flanges	$6\frac{1}{2}$	$6\frac{1}{2}$	$8\frac{1}{2}$	$8\frac{1}{2}$	12	12
Outside size of flange	$3\frac{5}{8}$	$3\frac{5}{8}$	$4\frac{1}{2}$	$4\frac{1}{2}$	$5\frac{5}{8}$	$6\frac{1}{8}$
Center of bolts	$2\frac{3}{8}$	$2\frac{3}{8}$	$3\frac{1}{16}$	$3\frac{1}{16}$	4	$4\frac{1}{8}$
Size of bolts	$\frac{1}{2} \times 2\frac{3}{4}$	$\frac{1}{2} \times 2\frac{3}{4}$	$\frac{5}{8} \times 3\frac{1}{2}$	$\frac{5}{8} \times 3\frac{1}{2}$	$\frac{3}{4} \times 4\frac{1}{2}$	$\frac{3}{4} \times 4\frac{1}{2}$
Number of bolts	4	4	4	4	4	4
Price without companion flanges, bolts or gaskets	\$10.00	\$15.00	\$16.00	\$19.00	\$28.50	\$36.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

## Square Flange Ammonia Angle Valve



Size, inches .....	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3
Number .....	595	575	596	581	597	598
Center to face of flanges .....	3 $\frac{1}{4}$	3 $\frac{1}{4}$	4 $\frac{1}{4}$	4 $\frac{1}{4}$	6	6
Outside size of flanges .....	3 $\frac{5}{8}$	3 $\frac{5}{8}$	4 $\frac{1}{2}$	4 $\frac{1}{2}$	5 $\frac{5}{8}$	6 $\frac{1}{8}$
Center of bolts .....	2 $\frac{3}{8}$	2 $\frac{3}{8}$	3 $\frac{1}{16}$	3 $\frac{1}{16}$	4	4 $\frac{1}{8}$
Size of bolts .....	$\frac{1}{2} \times 2\frac{3}{4}$	$\frac{1}{2} \times 2\frac{3}{4}$	$\frac{5}{8} \times 3\frac{1}{2}$	$\frac{5}{8} \times 3\frac{1}{2}$	$\frac{3}{4} \times 4\frac{1}{2}$	$\frac{3}{4} \times 4\frac{1}{2}$
Number of bolts .....	4	4	4	4	4	4
Price without companion flanges, bolts or gaskets .....	\$10.00	\$15.00	\$16.00	\$19.00	\$28.50	\$36.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

## Oval Flange Ammonia Valves



GLOBE



ANGLE

### Globe

Size, inches .....	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$
Number .....	751	752	753	754	755	756
Face to face of flanges	$4\frac{3}{4}$	$5\frac{1}{2}$	$5\frac{1}{2}$	$6\frac{1}{2}$	7	$7\frac{1}{2}$
Outside size of flange	$3\frac{1}{2}$	$3\frac{3}{4}$	$3\frac{3}{4}$	$4\frac{1}{8}$	$4\frac{1}{2}$	$4\frac{5}{8}$
Center of bolts	$2\frac{1}{4}$	$2\frac{5}{8}$	$2\frac{5}{8}$	$2\frac{3}{4}$	$3\frac{1}{8}$	$3\frac{3}{16}$
Size of bolts	$\frac{1}{2} \times 2\frac{1}{4}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3\frac{1}{4}$
Number of bolts .....	2	2	2	2	2	2
Price without companion flanges, bolts or gaskets	\$6.00	\$6.50	\$7.00	\$8.00	\$9.00	\$12.00

### Angle

Size, inches .....	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$
Number .....	757	758	759	760	761	762
Center to face of flanges	$2\frac{3}{8}$	$2\frac{3}{4}$	$2\frac{3}{4}$	$3\frac{1}{4}$	$3\frac{1}{2}$	$3\frac{3}{4}$
Outside size of flange....	$3\frac{1}{2}$	$3\frac{3}{4}$	$3\frac{3}{4}$	$4\frac{1}{8}$	$4\frac{1}{2}$	$4\frac{5}{8}$
Center of bolts .....	$2\frac{1}{4}$	$2\frac{5}{8}$	$2\frac{5}{8}$	$2\frac{3}{4}$	$3\frac{1}{8}$	$3\frac{3}{16}$
Size of bolts .....	$\frac{1}{2} \times 2\frac{1}{4}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3\frac{1}{4}$
Number of bolts .....	2	2	2	2	2	2
Price without companion flanges, bolts or gaskets	\$6.00	\$6.50	\$7.00	\$8.00	\$9.00	\$12.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

## Screw End Ammonia Valves



GLOBE



ANGLE

## Globe

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2
Number	550	764	556	765	766	767	768	769
Face to face	$3\frac{1}{4}$	4	4	$4\frac{1}{4}$	$4\frac{1}{2}$	$5\frac{3}{4}$	6	7
Price	\$3.50	\$4.50	\$5.00	\$5.50	\$6.00	\$7.50	\$9.00	\$12.00

## Angle

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2
Number	770	771	555	772	773	774	775	776
Center to face	$1\frac{5}{8}$	2	2	$2\frac{1}{8}$	$2\frac{1}{4}$	$2\frac{7}{8}$	3	$3\frac{1}{2}$
Price	\$3.50	\$4.50	\$5.00	\$5.50	\$6.00	\$7.50	\$9.00	\$12.00

In ordering, specify size and number and "HOW TO SHIP."  
Write for Discounts.

## Oval Flange Ammonia Expansion Valve



GLOBE

## Globe

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1
Number	788	789	790	791	792
Face to face of flanges	$4\frac{3}{8}$	$5\frac{1}{2}$	$5\frac{1}{2}$	$6\frac{1}{2}$	$7\frac{1}{2}$
Outside size of flanges	$3\frac{1}{2}$	$3\frac{3}{8}$	$3\frac{3}{8}$	$4\frac{1}{4}$	$4\frac{1}{2}$
Center of bolts	$2\frac{1}{4}$	$2\frac{5}{8}$	$2\frac{5}{8}$	$2\frac{3}{4}$	$3\frac{1}{8}$
Size of bolts	$\frac{1}{2} \times 2\frac{1}{4}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3$
Number of bolts	2	2	2	2	2
Price without companion flanges, bolts or gaskets	\$6.00	\$6.50	\$7.00	\$8.00	\$9.00

## Angle

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1
Number	793	794	795	796	797
Center to face of flange	$2\frac{3}{8}$	$2\frac{3}{8}$	$2\frac{3}{8}$	$3\frac{1}{4}$	$3\frac{1}{4}$
Outside size of flanges	$3\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{1}{4}$	$4\frac{1}{4}$	$4\frac{1}{2}$
Center of bolts	$2\frac{1}{4}$	$2\frac{5}{8}$	$2\frac{5}{8}$	$2\frac{3}{4}$	$3\frac{1}{8}$
Size of bolts	$\frac{1}{2} \times 2\frac{1}{4}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3$
Number of bolts	2	2	2	2	2
Price without companion flanges, bolts or gaskets	\$6.00	\$6.50	\$7.00	\$8.00	\$9.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

## Screw End Expansion Valves



## Globe

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1
Number	798	799	1200	1201	1202
Face to face	$3\frac{1}{4}$	4	4	$4\frac{1}{4}$	$4\frac{1}{2}$
Price	\$3.50	\$4.50	\$5.00	\$5.50	\$6.00



## Angle

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1
Number	1203	1204	1205	1206	1207
Center to face	$1\frac{5}{8}$	2	2	$2\frac{1}{8}$	$2\frac{1}{4}$
Price	\$3.50	\$4.50	\$5.00	\$5.50	\$6.00



## Tee

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	$\frac{3}{4} \times \frac{3}{4} \times \frac{1}{2}$	1	$1 \times 1 \times \frac{1}{2}$
Number	1208	1209	1210	1211	1212	1213	1214
Center to face	$1\frac{5}{8}$	2	2	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{4}$	$2\frac{1}{4}$
Price	\$4.75	\$6.00	\$6.50	\$7.00	\$7.00	\$8.00	\$8.00

In ordering, specify size and number and "HOW TO SHIP."  
Write for Discounts.

## Square Flanged Ammonia Fittings



TEE



ELBOW

## Tee

Size	Number	RUN			OUTLET			No. of Bolts	Price less Companion Flanges, Bolts and Gaskets
		Length Face to Face	Outside Size of Flange	Center of Bolts	Center of Face	Outside Size of Flange	Center of Bolts		
1 x 1	1215	6 $\frac{1}{8}$	3 $\frac{5}{8}$	2 $\frac{9}{16}$	1 $\frac{1}{2}$ x 2 $\frac{3}{4}$	4	3 $\frac{1}{4}$	3 $\frac{1}{2}$	4
1 $\frac{1}{4}$ x 1 $\frac{1}{2}$	1216	6 $\frac{1}{2}$	3 $\frac{5}{8}$	2 $\frac{9}{16}$	1 $\frac{1}{2}$ x 2 $\frac{3}{4}$	4	3 $\frac{1}{4}$	3 $\frac{1}{2}$	4
1 $\frac{1}{4}$ x 1 $\frac{3}{4}$	673	6 $\frac{1}{2}$	3 $\frac{5}{8}$	2 $\frac{9}{16}$	1 $\frac{1}{2}$ x 2 $\frac{3}{4}$	4	3 $\frac{1}{4}$	3 $\frac{1}{2}$	4
1 $\frac{1}{4}$ x 2	1217	8 $\frac{1}{8}$	4	2 $\frac{5}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{4}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4
1 $\frac{1}{2}$ x 1 $\frac{1}{2}$	1218	8 $\frac{1}{2}$	4	2 $\frac{5}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{4}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4
1 $\frac{1}{2}$ x 1	1219	8 $\frac{1}{2}$	4	2 $\frac{5}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{4}$	4	3 $\frac{1}{2}$	3 $\frac{3}{4}$ ov.	2
1 $\frac{1}{2}$ x 1 $\frac{1}{2}$	1220	8 $\frac{1}{2}$	4	2 $\frac{5}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{4}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4
1 $\frac{1}{2}$ x 2	1221	8 $\frac{1}{2}$	4	2 $\frac{5}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{4}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4
2 x $\frac{1}{2}$	1222	8 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	4	4 $\frac{1}{4}$	3 $\frac{3}{4}$ ov.	2
2 x 1	1223	8 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$ ov.	2
2 x 1 $\frac{1}{4}$	1224	8 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4
2 x 1 $\frac{1}{2}$	1225	8 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	4	4 $\frac{1}{4}$	4	4
2 x 2	1226	8 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4
2 x 2 $\frac{1}{2}$	1227	8 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	4	6	6 $\frac{1}{8}$	4
2 x 3	1228	8 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{8}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	4	6	4	6.50
2 $\frac{1}{2}$ x 1 $\frac{1}{2}$	1229	8 $\frac{1}{2}$	5 $\frac{5}{8}$	3 $\frac{1}{4}$	4 $\frac{1}{2}$ x 4 $\frac{1}{2}$	4	6	4	6.75
2 $\frac{1}{2}$ x 1 $\frac{1}{4}$	1230	12	5 $\frac{5}{8}$	4	9 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	4	7.00
2 $\frac{1}{2}$ x 1 $\frac{1}{2}$	1231	12	5 $\frac{5}{8}$	4	9 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	4	7.00
2 $\frac{1}{2}$ x 2	1232	12	5 $\frac{5}{8}$	4	9 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	4 $\frac{1}{2}$	7.25
2 $\frac{1}{2}$ x 2 $\frac{1}{2}$	1233	12	5 $\frac{5}{8}$	4	9 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	5 $\frac{5}{8}$	8.00
2 $\frac{1}{2}$ x 3	1234	12	5 $\frac{5}{8}$	4	9 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	6 $\frac{1}{8}$	9.50
3 x 2	1235	12	6 $\frac{1}{8}$	4 $\frac{1}{8}$	3 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	4 $\frac{1}{2}$	10.00
3 x 2 $\frac{1}{2}$	1236	12	6 $\frac{1}{8}$	4 $\frac{1}{8}$	3 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	5 $\frac{5}{8}$	10.00
3 x 3	1237	12	6 $\frac{1}{8}$	4 $\frac{1}{8}$	3 $\frac{1}{4}$ x 4 $\frac{1}{2}$	4	6	6 $\frac{1}{8}$	10.50

## Elbow

Size Inches	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3
Number	1279	672	1280	1281	1282	1283
Center to face of flange	3 $\frac{1}{4}$	3 $\frac{1}{4}$	4 $\frac{1}{4}$	4 $\frac{1}{4}$	6	6
Outside size of flange	3 $\frac{5}{8}$	3 $\frac{5}{8}$	4	4 $\frac{1}{2}$	5 $\frac{5}{8}$	6 $\frac{1}{4}$
Center of bolts	2 $\frac{3}{8}$	2 $\frac{3}{8}$	2 $\frac{5}{8}$	3 $\frac{1}{8}$	4	4 $\frac{1}{8}$
Size of bolts	1 $\frac{1}{2}$ x 2 $\frac{3}{4}$	1 $\frac{1}{2}$ x 2 $\frac{3}{4}$	5 $\frac{1}{8}$ x 3 $\frac{1}{4}$	5 $\frac{1}{8}$ x 3 $\frac{1}{2}$	3 $\frac{1}{4}$ x 4 $\frac{1}{2}$	3 $\frac{1}{4}$ x 4 $\frac{1}{2}$
Number of bolts	4	4	4	4	4	4
Price less companion flanges, bolts and gaskets	\$2.00	\$2.25	\$2.50	\$3.00	\$5.50	\$7.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

# Oval Flanged Ammonia Fittings



TEE



ELBOW

## Tee

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1
Number	1238	1239	1210	1241	1242
Center to face of flange	$2\frac{3}{8}$	$2\frac{3}{8}$	$2\frac{3}{8}$	$3\frac{1}{4}$	$3\frac{1}{2}$
Outside size of flange	$3\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{1}{4}$	$4\frac{1}{8}$	$4\frac{1}{2}$
Center of bolts	$2\frac{1}{4}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{4}$	$3\frac{1}{8}$
Size of bolts	$\frac{1}{2} \times 2\frac{1}{4}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3$
Number of bolts	2	2	2	2	2
Price less companion flanges, bolts or gaskets	\$1.50	\$1.75	\$1.75	\$2.00	\$2.50

## Elbow

Size, inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1
Number	1284	1285	1286	1287	1288
Center to face of flange	$2\frac{3}{8}$	$2\frac{3}{8}$	$2\frac{3}{8}$	$3\frac{1}{4}$	$3\frac{1}{2}$
Outside size of flange	$3\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{1}{4}$	$4\frac{1}{8}$	$4\frac{1}{2}$
Center of bolts	$2\frac{1}{4}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{4}$	$3\frac{1}{8}$
Size of bolts	$\frac{1}{2} \times 2\frac{1}{4}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{1}{2} \times 2\frac{1}{2}$	$\frac{5}{8} \times 3$	$\frac{5}{8} \times 3$
Number of bolts	2	2	2	2	2
Price less companion flanges, bolts or gaskets	\$1.00	\$1.25	\$1.50	\$1.75	\$2.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

# Screw End Ammonia Fittings



TEE



ELBOW

## Tee

Size Inches	Number	Center to Face	Price
$\frac{1}{4}$	1243	1	\$0.55
$\frac{3}{8}$	1244	$1\frac{1}{8}$	.65
$\frac{5}{8}$	1245	$1\frac{5}{8}$	.80
$\frac{3}{4}$	1246	$1\frac{1}{2}$	.90
$\frac{1}{2}$	1247	$1\frac{1}{6}$	1.10
$1\frac{1}{4}$	1248	$2\frac{1}{8}$	1.45
$1\frac{1}{2}$	1249	$2\frac{1}{4}$	1.90
2	1250	$2\frac{7}{8}$	2.45
$2\frac{1}{2}$	1251	$3\frac{1}{4}$	4.00
3	1252	$3\frac{5}{8}$	5.50

## Elbow

Size Inches	Number	Center to Face	Price
$\frac{1}{4}$	1289	1	\$0.35
$\frac{3}{8}$	1290	$1\frac{1}{8}$	.45
$\frac{5}{8}$	1291	$1\frac{5}{8}$	.55
$\frac{3}{4}$	1292	$1\frac{1}{2}$	.65
$\frac{1}{2}$	1293	$1\frac{1}{6}$	.75
$1\frac{1}{4}$	1294	$2\frac{1}{8}$	1.00
$1\frac{1}{2}$	1295	$2\frac{1}{4}$	1.25
2	1296	$2\frac{7}{8}$	1.60
$2\frac{1}{2}$	1297	$3\frac{1}{4}$	2.75
3	1298	$3\frac{5}{8}$	3.70

In ordering, specify size and number and "HOW TO SHIP."  
Write for Discounts.

## Ammonia Crosses



SQUARE FLANGED



SCREW END

## Square Flanged

SIZE	Number	RUN				OUTLET				No. of Bolts	Priceless Companion Flanges, Rolls and Castings
		Length Face to Face	Outside Size of Flange	Center of Bolts	Size of Bolts	Length Face to Face	Outside Size of Flange	Center of Bolts	Size of Bolts		
1 x 1	1253	12	3 5/8	2 1/4	5/8 x 3	12	3 5/8	2 1/4	5/8 x 3	4	\$ 4.50
1 1/4 x 1 1/4	1254	12	4 1/2	3 1/2	5/8 x 3 1/4	12	4 1/2	3 1/2	5/8 x 3 1/4	4	5.00
1 1/2 x 1 1/2	1255	12	4 1/2	3 1/2	5/8 x 3 1/4	12	4 1/2	3 1/2	5/8 x 3 1/4	4	5.00
2 x 1 1/2	1256	12	4 1/2	3 1/2	5/8 x 3 1/2	12	4 1/2	3 1/2	5/8 x 3 1/2	4	6.00
2 x 1 1/2	1257	12	4 1/2	3 1/2	5/8 x 3 1/2	12	4 1/2	3 1/2	5/8 x 3 1/2	4	6.00
2 x 2	1258	12	4 1/2	3 1/2	5/8 x 3 1/2	12	4 1/2	3 1/2	5/8 x 3 1/2	4	6.00
2 x 2	1259	12	5 5/8	4	3/4 x 4 1/2	12	4 1/2	3 1/2	5/8 x 3 1/2	4	6.00
2 1/2 x 2 1/2	1260	12	5 5/8	4	3/4 x 4 1/2	12	5 5/8	4	5/8 x 4 1/2	4	9.00
3 x 2	1261	12	6 1/8	4 1/8	3/4 x 4 1/2	12	4 1/2	3 1/4	5/8 x 4 1/2	4	10.00
3 x 2 1/2	1262	12	6 1/8	4 1/8	3/4 x 4 1/2	12	5 5/8	4	5/8 x 4 1/2	4	11.00
3 x 3	1263	12	6 1/8	4 1/8	3/4 x 4 1/2	12	6 1/8	4 1/8	3/4 x 4 1/2	4	11.50
											12.00

## Screw End

Size Inches	Number	Face to Face	Price
1 1/4	1269	2	\$ 0.75
1 5/8	1270	2 1/4	.90
1 1/2	1271	2 5/8	1.10
1 3/4	1272	3	1.25
1	1273	3 5/8	1.50
1 1/4	1274	4 1/4	2.00
1 1/2	1275	5	2.60
2	1276	5 2/4	3.35
2 1/2	1277	6 1/2	5.00
3	1278	7 1/4	7.00

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

## Square Flanged Ammonia Return Bends



SEMI-STEEL



WROUGHT IRON

### Wrought Iron

Size pipe, inches.....	1	1	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	2	2	2
Center to center.....	4 $\frac{1}{2}$	6	4 $\frac{1}{2}$	6	8	10	8	10	12
Center bend to end pipe.....	9	9	10	10 $\frac{1}{2}$	11	12	13 $\frac{1}{2}$	15	12
Number.....	1414	1416	1418	1419	1420	1421	1422	1423	1424
Price with flanges.....	\$2.55	\$2.80	\$2.90	\$3.00	\$3.25	\$3.50	\$4.75	\$5.00	\$5.25

### Semi-Steel

Size Inches	Number	Center to Center	Outside Size of Flange	Center of Bolts	Size of Bolts	No. of Bolts	Price less Companion Flanges, Bolts or Gaskets
1 $\frac{1}{4}$	1425	3 $\frac{3}{8}$	4 $\frac{7}{8}$ x 2 $\frac{5}{8}$	3 $\frac{5}{16}$	5 x 3 $\frac{1}{4}$	2	\$1.70
1 $\frac{1}{4}$	1426	4	4 $\frac{7}{8}$ x 2 $\frac{5}{8}$	3 $\frac{5}{16}$	5 x 3 $\frac{1}{4}$	2	1.90
1 $\frac{1}{4}$	1427	4 $\frac{1}{2}$	4 $\frac{7}{8}$ x 2 $\frac{5}{8}$	3 $\frac{5}{16}$	5 x 3 $\frac{1}{4}$	2	2.10
1 $\frac{1}{4}$	1428	6	4 $\frac{7}{8}$ x 2 $\frac{5}{8}$	3 $\frac{5}{16}$	5 x 3 $\frac{1}{4}$	2	2.40
1 $\frac{1}{4}$	671	4 $\frac{1}{2}$	3 $\frac{5}{8}$	2 $\frac{9}{16}$	1 x 2 $\frac{3}{4}$	4	2.50
1 $\frac{1}{4}$	670	6	3 $\frac{5}{8}$	2 $\frac{9}{16}$	1 x 2 $\frac{3}{4}$	4	2.70
1 $\frac{1}{2}$	1429	6	4	2 $\frac{9}{16}$	1 x 3 $\frac{1}{4}$	4	2.80
1 $\frac{1}{2}$	1430	8	4	2 $\frac{9}{16}$	1 x 3 $\frac{1}{4}$	4	3.10
2	1431	4 $\frac{1}{2}$	4 $\frac{1}{2}$	3 $\frac{1}{16}$	1 x 3 $\frac{1}{4}$	4	2.15
2	1432	6	4 $\frac{1}{2}$	3 $\frac{1}{16}$	1 x 3 $\frac{1}{2}$	4	2.35
2	1433	8	4 $\frac{1}{2}$	3 $\frac{1}{16}$	1 x 3 $\frac{1}{2}$	4	2.75
2	1434	10	4 $\frac{1}{2}$	3 $\frac{1}{16}$	1 x 3 $\frac{1}{2}$	4	3.50
2	1435	12	4 $\frac{1}{2}$	3 $\frac{1}{16}$	5 x 3 $\frac{1}{2}$	4	4.25

In ordering, specify size and number; also if wanted with companion flanges and "HOW TO SHIP." Write for Discounts.

## Screw End Ammonia Return Bends



SOLID



SPLIT

## Solid

Size, Inches	1	1	1	1	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2	1 1/2
Number	1436	1437	1438	1439	1440	1441	1442	1443	1444	1445	1446	1447	1448	1449
Centers	1 3/4	2 1/2	4	6	2 1/2	3	4	5	6	8	2 3/4	3	4	6
Price	\$0.65	\$0.80	\$0.95	\$1.15	\$0.85	\$0.90	\$1.10	\$1.20	\$1.30	\$1.50	\$1.35	\$1.40	\$1.50	\$1.75

Size, Inches	1 1/2	2	2	2	2	2	2	2	2	2	Single Bolt	Water	1 1/4	1 1/4
Number	1450	1451	1452	1453	1454	1455	1456	1457	1458	1459	674	673	1463	1463
Centers	8	3 1/4	3 1/2	3 3/4	4	4 3/4	6	8	10	4	4	6	3 1/4	3 1/4
Price	\$2.00	\$1.70	\$1.80	\$1.90	\$2.00	\$2.25	\$2.50	\$3.25	\$3.75	\$1.20	\$1.30	\$1.50		

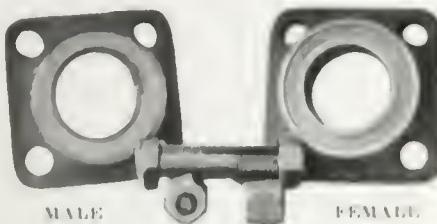
## Split

Size, Inches	1	1	1	1 1/4	1 1/4	1 1/2	1 1/2	2
Number	1459	1460	1461	1462	1464	1466	1467	1468
Centers	2 1/2	4	6	3	5	4	6	3 1/4
No. of Bolts	2	2	2	3	3	3	3	3
Size Bolts	1/2	1/2	1/2	1/2	1/2	1/2	1/2	5/8
Price	\$1.20	\$1.25	\$1.30	\$1.40	\$1.80	\$2.25	\$2.60	\$2.60

Size, Inches	2	2	2	2	2
Number	1469	680	1471	1472	1473
Centers	3 1/2	3 3/4	4	4 3/4	6
No. of Bolts	3	4	3	3	3
Size Bolts	5/8	5/8	5/8	5/8	5/8
Price	\$2.70	\$2.80	\$2.90	\$3.25	\$3.75

In ordering, specify size and number and "HOW TO SHIP."  
Write for Discounts.

## Ammonia Flanges



WILHELM

F. M. A. L.

## Square

Size of Pipe Inches	Number of Male Flange	Number of Female Flanges	Outside size of flange	Center of Balls	Size of Bolts	Number B-1a	Price per lbs each box and case
1	142	147	1	2	3	—	90
1	143	148	1	2	3	—	90
1	144	149	1	2	3	—	90
1	145	150	1	2	3	—	90
1	146	151	1	2	3	—	90
1	147	152	1	2	3	—	90
1	148	153	1	2	3	—	90
1	149	154	1	2	3	—	90
1	150	155	1	2	3	—	90
1	151	156	1	2	3	—	90
1	152	157	1	2	3	—	90
1	153	158	1	2	3	—	90
1	154	159	1	2	3	—	90
1	155	160	1	2	3	—	90
1	156	161	1	2	3	—	90
1	157	162	1	2	3	—	90
1	158	163	1	2	3	—	90
1	159	164	1	2	3	—	90
1	160	165	1	2	3	—	90
1	161	166	1	2	3	—	90
1	162	167	1	2	3	—	90
1	163	168	1	2	3	—	90
1	164	169	1	2	3	—	90
1	165	170	1	2	3	—	90
1	166	171	1	2	3	—	90
1	167	172	1	2	3	—	90
1	168	173	1	2	3	—	90
1	169	174	1	2	3	—	90
1	170	175	1	2	3	—	90
1	171	176	1	2	3	—	90
1	172	177	1	2	3	—	90
1	173	178	1	2	3	—	90
1	174	179	1	2	3	—	90
1	175	180	1	2	3	—	90
1	176	181	1	2	3	—	90
1	177	182	1	2	3	—	90
1	178	183	1	2	3	—	90
1	179	184	1	2	3	—	90
1	180	185	1	2	3	—	90
1	181	186	1	2	3	—	90
1	182	187	1	2	3	—	90
1	183	188	1	2	3	—	90
1	184	189	1	2	3	—	90
1	185	190	1	2	3	—	90
1	186	191	1	2	3	—	90
1	187	192	1	2	3	—	90
1	188	193	1	2	3	—	90
1	189	194	1	2	3	—	90
1	190	195	1	2	3	—	90
1	191	196	1	2	3	—	90
1	192	197	1	2	3	—	90
1	193	198	1	2	3	—	90
1	194	199	1	2	3	—	90
1	195	200	1	2	3	—	90
2	242	247	2	3	4	—	70
2	243	248	2	3	4	—	70
2	244	249	2	3	4	—	70
2	245	250	2	3	4	—	70
2	246	251	2	3	4	—	70
2	247	252	2	3	4	—	70
2	248	253	2	3	4	—	70
2	249	254	2	3	4	—	70
2	250	255	2	3	4	—	70
2	251	256	2	3	4	—	70
2	252	257	2	3	4	—	70
2	253	258	2	3	4	—	70
2	254	259	2	3	4	—	70
2	255	260	2	3	4	—	70
2	256	261	2	3	4	—	70
2	257	262	2	3	4	—	70
2	258	263	2	3	4	—	70
2	259	264	2	3	4	—	70
2	260	265	2	3	4	—	70
2	261	266	2	3	4	—	70
2	262	267	2	3	4	—	70
2	263	268	2	3	4	—	70
2	264	269	2	3	4	—	70
2	265	270	2	3	4	—	70
2	266	271	2	3	4	—	70
2	267	272	2	3	4	—	70
2	268	273	2	3	4	—	70
2	269	274	2	3	4	—	70
2	270	275	2	3	4	—	70
2	271	276	2	3	4	—	70
2	272	277	2	3	4	—	70
2	273	278	2	3	4	—	70
2	274	279	2	3	4	—	70
2	275	280	2	3	4	—	70
2	276	281	2	3	4	—	70
2	277	282	2	3	4	—	70
2	278	283	2	3	4	—	70
2	279	284	2	3	4	—	70
2	280	285	2	3	4	—	70
2	281	286	2	3	4	—	70
2	282	287	2	3	4	—	70
2	283	288	2	3	4	—	70
2	284	289	2	3	4	—	70
2	285	290	2	3	4	—	70
2	286	291	2	3	4	—	70
2	287	292	2	3	4	—	70
2	288	293	2	3	4	—	70
2	289	294	2	3	4	—	70
2	290	295	2	3	4	—	70
2	291	296	2	3	4	—	70
2	292	297	2	3	4	—	70
2	293	298	2	3	4	—	70
2	294	299	2	3	4	—	70
2	295	300	2	3	4	—	70
2	296	301	2	3	4	—	70
2	297	302	2	3	4	—	70
2	298	303	2	3	4	—	70
2	299	304	2	3	4	—	70
2	300	305	2	3	4	—	70
2	301	306	2	3	4	—	70
2	302	307	2	3	4	—	70
2	303	308	2	3	4	—	70
2	304	309	2	3	4	—	70
2	305	310	2	3	4	—	70
2	306	311	2	3	4	—	70
2	307	312	2	3	4	—	70
2	308	313	2	3	4	—	70
2	309	314	2	3	4	—	70
2	310	315	2	3	4	—	70
2	311	316	2	3	4	—	70
2	312	317	2	3	4	—	70
2	313	318	2	3	4	—	70
2	314	319	2	3	4	—	70
2	315	320	2	3	4	—	70
2	316	321	2	3	4	—	70
2	317	322	2	3	4	—	70
2	318	323	2	3	4	—	70
2	319	324	2	3	4	—	70
2	320	325	2	3	4	—	70
2	321	326	2	3	4	—	70
2	322	327	2	3	4	—	70
2	323	328	2	3	4	—	70
2	324	329	2	3	4	—	70
2	325	330	2	3	4	—	70
2	326	331	2	3	4	—	70
2	327	332	2	3	4	—	70
2	328	333	2	3	4		

Blind

SIZE	1001	617	1	1	4	2	5	12	3	1	9	10	9	1	1	1	1
1-2	1002	613	1	4	2	4	2	12	3	1	9	10	9	1	1	1	1
1	1004	611	3	4	2	4	2	12	3	1	9	10	9	1	1	1	1
1-2	1006	609	4	2	3	5	2	12	3	1	9	10	9	1	1	1	1
2	1008	607	4	2	1	7	4	12	3	1	9	10	9	1	1	1	1
2-3	1110	605	5	4	4	6	3	12	3	1	9	10	9	1	1	1	1
3	1112	603	5	4	3	7	4	12	3	1	9	10	9	1	1	1	1

In ordering, specify size and number and "HOW TO SHIP". Write for Discounts.

## Ammonia Flanges



FEMALE



MALE

## Oval

Size of Pipe Inches		Number of Male Flange	Number of Female Flange	Outside Size of Flange	Center of Bolts	Size of Bolts	Number of Bolts	Price each, less Bolts or Gasket	Price Per Pair, with Bolts and Gasket
$\frac{1}{4}$	750	1299	$3\frac{1}{2}$	$2\frac{1}{4}$	$\frac{5}{8} \times 2\frac{1}{4}$	2	\$0.40	\$1.00	
$\frac{1}{4}$	1300	1301	$3\frac{3}{8}$	$2\frac{5}{8}$	$\frac{5}{8} \times 2\frac{1}{2}$	2	.50	1.20	
$\frac{1}{4}$	1302	1303	$4\frac{1}{4}$	$2\frac{3}{4}$	$\frac{5}{8} \times 3$	2	.55	1.40	
$\frac{1}{4}$	1304	1305	$4\frac{1}{8}$	$3\frac{1}{8}$	$\frac{5}{8} \times 3$	2	.65	1.60	
$\frac{3}{8}$	1306	1307	$4\frac{1}{2}$	$3\frac{1}{16}$	$\frac{5}{8} \times 3\frac{1}{4}$	2	.75	1.80	
$\frac{3}{8}$	1308	651	$3\frac{3}{4}$	$2\frac{7}{8}$	$\frac{5}{8} \times 2\frac{1}{2}$	2	.50	1.20	
$\frac{3}{8}$	1310	1309	$4\frac{1}{8}$	$2\frac{1}{4}$	$\frac{5}{8} \times 3$	2	.55	1.40	
$\frac{3}{8}$	1312	1311	$4\frac{1}{2}$	$3\frac{1}{8}$	$\frac{5}{8} \times 3$	2	.65	1.60	
$\frac{3}{8}$	1314	1313	$4\frac{7}{8}$	$3\frac{5}{8}$	$\frac{5}{8} \times 3\frac{1}{4}$	2	.75	1.80	
$\frac{1}{2}$	652	1315	$3\frac{3}{4}$	$2\frac{5}{8}$	$1\frac{1}{2} \times 2\frac{1}{2}$	2	.50	1.20	
$\frac{1}{2}$	1316	1317	$4\frac{1}{8}$	$2\frac{3}{8}$	$\frac{5}{8} \times 3$	2	.55	1.40	
$\frac{1}{2}$	1318	1319	$4\frac{1}{2}$	$3\frac{1}{8}$	$\frac{5}{8} \times 3$	2	.65	1.60	
$\frac{3}{4}$	1320	1321	$4\frac{7}{8}$	$3\frac{3}{8}$	$\frac{5}{8} \times 3\frac{1}{4}$	2	.75	1.80	
$\frac{3}{4}$	1322	1323	$4\frac{1}{8}$	$2\frac{1}{2}$	$\frac{5}{8} \times 3$	2	.55	1.40	
$\frac{3}{4}$	1324	1325	$4\frac{1}{2}$	$3\frac{1}{8}$	$\frac{5}{8} \times 3$	2	.65	1.60	
$\frac{3}{4}$	1326	1327	$4\frac{7}{8}$	$3\frac{5}{8}$	$\frac{5}{8} \times 3\frac{1}{4}$	2	.75	1.80	
1	656	1329	$4\frac{1}{2}$	$3\frac{3}{8}$	$\frac{5}{8} \times 3$	2	.65	1.60	
1	1328	1331	$4\frac{7}{8}$	$3\frac{3}{8}$	$\frac{5}{8} \times 3\frac{1}{4}$	2	.75	1.80	
$1\frac{1}{4}$	1330	1333	$4\frac{7}{8}$	$3\frac{1}{16}$	$\frac{5}{8} \times 3\frac{1}{4}$	2	.75	1.80	

## Blind

SIZE									
$\frac{1}{4}$	1332	1335	$3\frac{1}{2}$	$2\frac{1}{4}$	$\frac{1}{2} \times 2\frac{1}{4}$	2	.40	\$1.00	
$\frac{3}{8}$	1334	1337	$3\frac{3}{8}$	$2\frac{5}{8}$	$\frac{1}{2} \times 2\frac{1}{2}$	2	.50	1.20	
$\frac{1}{2}$	1336	653	$3\frac{3}{4}$	$2\frac{5}{8}$	$\frac{1}{2} \times 2\frac{3}{4}$	2	.50	1.20	
$\frac{3}{4}$	1338	1339	$4\frac{1}{8}$	$2\frac{3}{4}$	$\frac{5}{8} \times 3$	2	.55	1.40	
1	658	1341	$4\frac{1}{2}$	$3\frac{3}{8}$	$\frac{5}{8} \times 3$	2	.65	1.60	
$1\frac{1}{4}$	1340	661	$4\frac{7}{8}$	$3\frac{1}{16}$	$\frac{5}{8} \times 3\frac{1}{4}$	2	.75	1.80	

In ordering, specify size and number and "HOW TO SHIP."  
Write for Discounts.

## Ammonia Flanges



ROUND

Size of Pipe	Number of Flange	Diameter of Flange	Diameter of Bolt Circle	No. of Bolts	Size of Bolts	Price each less Bolts and Gasket	Price Per Pair with Bolts and Gasket
1	353	4 $\frac{1}{2}$	3 $\frac{1}{4}$	4	1 $\frac{1}{2}$ x 2 $\frac{3}{8}$	\$1.85	\$3.95
1 $\frac{1}{4}$	352	5	3 $\frac{7}{8}$	4	1 $\frac{1}{2}$ x 2 $\frac{3}{8}$	2.10	4.45
2	350	6	4 $\frac{1}{2}$	4	5 $\frac{5}{8}$ x 2 $\frac{3}{8}$	2.50	5.40
2 $\frac{1}{2}$	368	7 $\frac{1}{4}$	5 $\frac{3}{8}$	6	5 $\frac{5}{8}$ x 3 $\frac{1}{4}$	3.00	6.75
3	369	8	6 $\frac{1}{4}$	6	5 $\frac{5}{8}$ x 3 $\frac{1}{4}$	3.50	7.80

In ordering, specify size and number and "HOW TO SHIP."  
Write for Discounts.

# Rubber Gaskets



## SIZE INCHES

Inside Diameter	Outside Diameter	Size of Return Bend	RUBBER GASKETS	
			Number	Price per Doz.
1 $\frac{1}{4}$	1 $\frac{3}{4}$	1	1465	\$0.30
1 $\frac{1}{2}$	2 $\frac{5}{8}$	1 $\frac{1}{4}$	1470	.45
1 $\frac{3}{4}$	2 $\frac{5}{8}$	1 $\frac{1}{2}$	1492	.45
1 $\frac{1}{16}$	2 $\frac{3}{4}$	2	1493	.55
2 $\frac{1}{4}$	2 $\frac{3}{4}$	2	1494	.65
3	3 $\frac{1}{2}$	2 $\frac{1}{2}$	1495	.70
3 $\frac{1}{2}$	4	3	1496	.45
1 $\frac{5}{8}$	2 $\frac{5}{8}$	1 $\frac{1}{4}$	1497	.65
2 $\frac{5}{8}$	3	2		

## SIZE INCHES

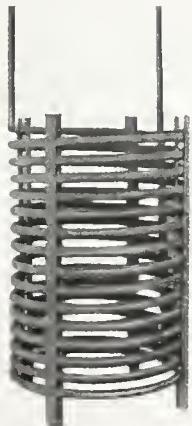
Inside Diameter	Outside Diameter	Size and Style of Flange	RUBBER GASKETS	
			Number	Price per Doz.
7 8	1 $\frac{3}{4}$	1 $\frac{1}{4}$ oval	1476	\$0.25
1 $\frac{1}{2}$	1 $\frac{3}{4}$	1 $\frac{1}{4}$ oval	1477	.30
1 $\frac{1}{4}$	1 $\frac{3}{4}$	1 $\frac{1}{4}$ oval	1478	.30
1 $\frac{5}{16}$	1 $\frac{11}{16}$	1 $\frac{1}{4}$ oval	1479	.40
1 $\frac{15}{16}$	2 $\frac{1}{8}$	1 $\frac{1}{4}$ oval	1480	.40
1 $\frac{1}{8}$	2 $\frac{1}{8}$	1 $\frac{1}{4}$ oval	1481	.45
1 $\frac{3}{4}$	2 $\frac{3}{8}$	1 $\frac{1}{4}$ square	1482	.50
2 $\frac{1}{8}$	2 $\frac{3}{8}$	1 $\frac{1}{2}$ square	1483	.50
2 $\frac{1}{2}$	3 $\frac{1}{4}$	2 square	1484	.55
3	3 $\frac{3}{8}$	2 $\frac{1}{2}$ square	1485	.60
3 $\frac{1}{2}$	5 $\frac{1}{2}$	3 round	1486	.70
3 $\frac{3}{8}$	4 $\frac{1}{8}$	3 square	1487	.75
1 $\frac{9}{16}$	2 $\frac{3}{8}$	1 round	1488	.40
1 $\frac{1}{2}$	3 $\frac{3}{8}$	1 $\frac{1}{4}$ round	1489	.50
2 $\frac{1}{2}$	3 $\frac{7}{8}$	2 round	1490	.55
2 $\frac{1}{8}$	4 $\frac{1}{8}$	2 $\frac{1}{2}$ round	1491	.60

In ordering, specify size and number and "HOW TO SHIP."  
Write for Discounts.

## Ammonia Headers and Coils



EXTRA HEAVY PIPE HEADERS



COILS

### Ammonia Coils

We can furnish continuous welded pipe coils of any size or style upon short notice.

Prices on application.

### Wrought Iron Branch Headers

We make any size branch headers in any combination. They are made of extra heavy pipe with the nipples welded in, and can be made to any desired center. When ordering specify size of header, and outlet, and style of flanges.

Prices on application.

## Condenser and Cooler Stands

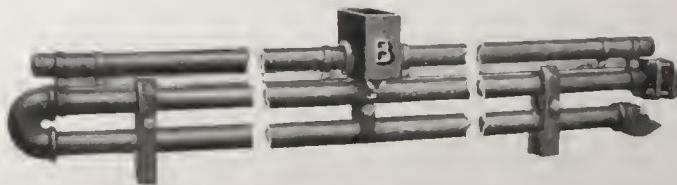


Number Pipes High	Number of Stand	Size Pipe Inches	Distance Center to Center of Pipe Inches	Price
3	921	2	4 combination	\$2.70 Each
4	908	2	4 combination	2.85 Each
4	682	2	3 <sup>3</sup> / <sub>4</sub>	2.40 per Pair
4	111	2	4	2.70
4	119	2	4 <sup>5</sup> / <sub>8</sub>	3.10
4	127	3	5 <sup>1</sup> / <sub>2</sub>	4.00
6	110	2	4	3.90
6	118	2	4 <sup>5</sup> / <sub>8</sub>	4.50
6	128	3	5 <sup>1</sup> / <sub>2</sub>	5.60
2	140	5	8	3.00

## Liquid Receiver Stands

Diameter Receiver	Number	Width	Price, Each
4 inches	913	10 <sup>1</sup> / <sub>4</sub>	\$1.80
5 inches	915	10 <sup>3</sup> / <sub>4</sub>	1.90
6 inches	916	12	2.70
8 inches	917	12	3.25
10 inches	918	14	4.70
Plain Bottom Stand	126	12	1.80

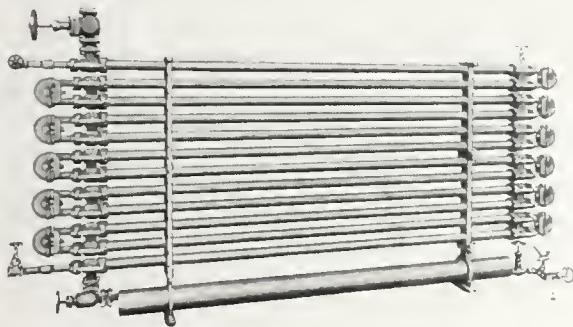
## Sprinkling Device



The above cut illustrates our Sprinkling Device for atmospheric condensers. It is made in any lengths of heavily galvanized pipe, slotted so as to secure the most even distribution of water over the pipes.

Prices on application. Write for Discounts on Stands.

## Double Pipe Ammonia Condenser



OUR IMPROVED DOUBLE PIPE CONDENSER

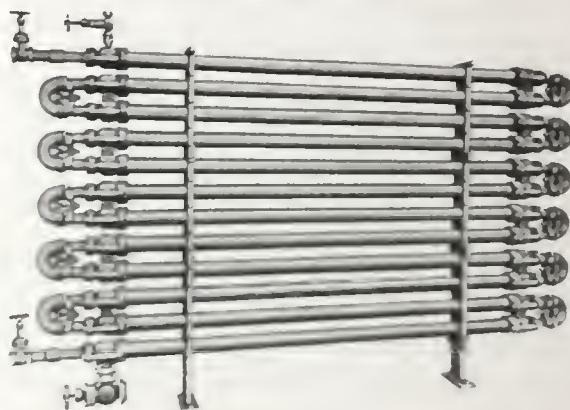
Special heavy fittings and special ammonia pipe used in these parts  
Notice the simple and effective construction and how easily the joints  
can be taken apart.

See page 44 for illustration and description of our Patented Double  
Pipe Return Bend.

Capacity Tons Refrigerator	CONDENSER, INCLUDING ALL VALVES			RECEIVER, INCLUDING VALVES		
	Number Pipes	Length	Weight	Dia. Inch	Length	Weight
1 to 2	3	11' 6"	315	4	8' 6"	95
2 to 3	4	11' 6"	430	4	8' 6"	95
4 to 5	8	11' 6"	900	6	8' 6"	150
	4	20' 6"	660	4	17' 4"	190
6 to 7	12	11' 6"	1300	6	8' 6"	170
	6	20' 6"	1000	5	17' 4"	190
8 to 10	16	11' 6"	1760	8	8' 6"	300
	8	20' 6"	1300	6	17' 4"	340
10 to 12	10	20' 6"	1600	6	17' 4"	340
12 to 15	12	20' 6"	1900	6	17' 4"	340

Prices on application.

## Double Pipe Brine Cooler



OUR IMPROVED DOUBLE PIPE BRINE COOLER

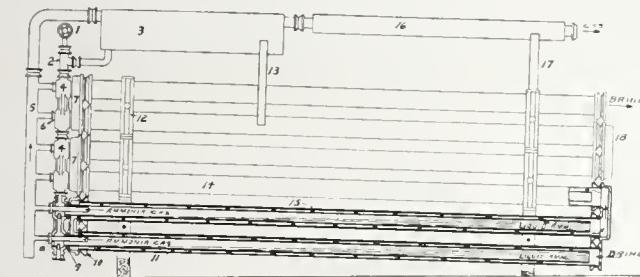
Special heavy fittings and special ammonia pipe used in these parts. Notice the simple and effective construction and how easily the joints can be taken apart.

See page 44 for illustration and description of our Patented Double Pipe Return Bend.

Tons Capacity	Number Pipes	Length	Weight
<u>2½ to 3</u>	4	10' 6"	810
	2	18' 6"	640
4	6	10' 6"	1160
<u>5 to 6</u>	8	10' 6"	1520
	4	18' 6"	1170
<u>6 to 6½</u>	10	10' 6"	1870
<u>7 to 8</u>	12	10' 6"	2210
	6	18' 6"	1725
<u>9 to 10</u>	14	10' 6"	2540
	8	18' 6"	2240
<u>11 to 12</u>	10	18' 6"	2765
<u>13 to 15</u>	12	18' 6"	3300

Prices on application

## Flooded Type Brine Cooler



1—Expansion Valve.

2—Injector Tee.

3—Ammonia Accumulator.

4—Ammonia Inlet Header.

5—Ammonia Suction Header.

6—Packing Gland.

7—Open Brine Return Bend.

8—Liquid Overflow Fitting.

9—3-inch Packing Ring and Gasket.

10—5-inch Square Flange.

11—3-inch Ammonia Expansion Pipe.

12—Stands.

13—Accumulator Stand.

14—5-inch Brine Pipe.

15—Spiral.

16—Liquid Pre-Cooler.

17—Liquid Pre-Cooler Stand.

18—Blind Brine Return Bend.

Our Patent Double Pipe Flooded Type Brine Cooler has all the advantages of the flooded system and none of the disadvantages. Our apparatus is at all times under the eye of the operator, while other flooded systems are submerged in a tank of brine beyond the control or sight of the party operating the plant. The increase in the capacity of the machine with our flooded system is very marked, often as great as 30%.

Tons Capacity	Number Pipes	Length	Weight	Price
4 $\frac{1}{2}$	4	12 feet	1500	\$245.00
6 $\frac{3}{4}$	6	12 feet	2100	330.00
9	8	12 feet	2700	410.00
11 $\frac{1}{4}$	10	12 feet	3300	495.00
13 $\frac{1}{4}$	12	12 feet	3900	585.00
9	4	22 feet	2100	310.00
13 $\frac{1}{2}$	6	22 feet	3000	420.00
18	8	22 feet	3900	535.00
22 $\frac{1}{2}$	10	22 feet	4800	650.00
26 $\frac{1}{2}$	12	22 feet	5800	800.00

NOTE—Above prices include Accumulator and Liquid Pre-Cooler.

Write for Discounts.

## Ammonia Oil Separators



Diameter Inches	Length Inches	Number	Size of Pipe Connection	Weight	Price
6½	17	303	1"	75	\$45.00
6½	17	1498	1¼"	85	55.00
8½	25	300	2"	175	72.50
8½	25	1499	2½"	200	80.00

The above cut shows our Ammonia Oil Separator used to prevent oil which may come from the compressor entering the ammonia condenser. These separators are cast of semi-steel, fitted with a removable cover, companion flanges and blow-off valve, tested to 300 pounds air pressure. The top of the trap is fitted with a baffle plate to abstract from the ammonia gas any oil that may come in contact with it, dropping it to the bottom of the trap so that it can be blown off.

Write for Discounts.

## Suction Scale Traps



Our Suction Scale Traps are constructed to prevent scale, grit, or foreign matter of any kind from entering the compressor. They are fitted with companion flanges and a cleanout connection equipped with a large pocket below the screen so as to allow the foreign matter to drop out of the screen and not interfere with the gases going to the compressor. Made in all sizes.

Prices on application.

## Ammonia Receivers



We can furnish Ammonia Receivers of any size and length desired, of either the vertical or horizontal type. Our receivers are made of the very best of flange steel, the heads being welded to the shell, all tested to a pressure of 500 pounds.

RECEIVER, INCLUDING ALL VALVES				RECEIVER, INCLUDING ALL VALVES			
Diameter Inches	Length	Weight	Price	Diameter Inches	Length	Weight	Price
4	8' 6"	95	\$36.00	6	17' 1"	340	\$ 72.00
5	8' 6"	150	50.00	8	17' 1"	510	115.00
4	17' 1"	190	50.00	10	8' 6"	360	120.00
6	8' 6"	170	57.00	10	17' 1"	725	155.00
8	8' 6"	300	86.00				



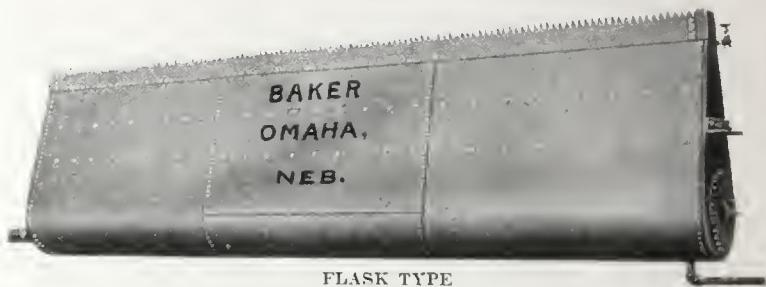
## Automatic Liquid Ammonia Gauge

Our Automatic Liquid Ammonia Gauges are fitted with automatic closing valves, so that the valve will automatically close in the event of the glass tube being broken. These gauges are used to ascertain the amount of liquid ammonia in the liquid receiver.

SIZE	PRICE
1/2 inch, standard with guards and glass	\$10.00
1/2 inch, extra heavy with guards and glass	12.50
1/2 inch, standard with guards and glass	12.50
1/2 inch, extra heavy with guards and glass	15.00
1 inch, standard with guards and glass	15.00
1 inch extra heavy with guards and glass	20.00

Write for Discounts

## Exhaust Steam Condensers



FLASK TYPE

The above cut shows our Flask Type Steam Condenser which is made of heavy galvanized steel and properly brazed inside to prevent bulging. These condensers are fitted on the lower ends with an exhaust steam inlet flange, and at the opposite end a condensed water outlet flange, top being fitted with a water distributing device and an outlet for the foul gases. These condensers are very efficient on account of their large cooling surface and are very easy to keep clean, any scale that may form being kept free by the expansion and contraction of the metal.

WE ALSO MAKE

## Double Pipe Exhaust Steam Condensers

Our Double Pipe Exhanst Steam Condensers are made of 2" and 1 $\frac{1}{4}$ " galvanized pipe. They are galvanized throughout and fitted with clamps and stands. The steam enters these condensers between the 1 $\frac{1}{4}$ " and 2" pipe, the cool water passing through the 1 $\frac{1}{4}$ " pipe in the opposite direction to the flow of the steam. With this style condenser the coldest cooling water comes in contact with the condensed water just before it leaves the condenser. In this way the condensed water can be obtained at almost the same temperature as the cooling water. We furnish these condensers fitted with inlet and outlet steam and water valves.

WE ALSO MAKE

## Atmospheric Exhaust Steam Condensers

Our Atmospheric Exhaust Steam Condensers are made of 2" galvanized iron pipe fitted on the ends with headers into which the exhaust steam enters, each one of the 2" pipes being fitted with a connection so that any pipe can be taken out and replaced without interfering with the balance of the condenser. These condensers are fitted with water distributing device, foul gas outlet, condensed water outlet, a drip pan being placed in under them to collect the cooling water.

Prices on application.

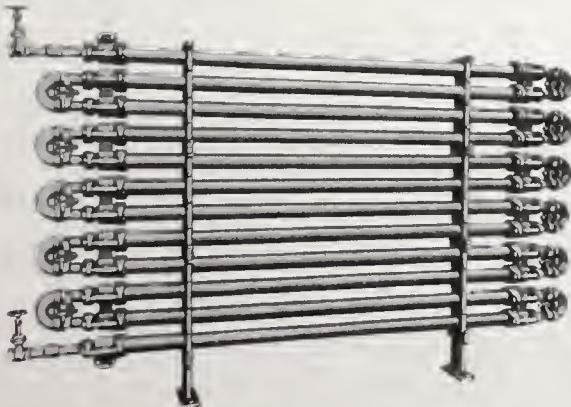
## Reboiler and Skimmer



The above cut shows our Standard Reboiling and Skimming Apparatus. These are made in rectangular shape of heavy galvanized steel, fitted with steam coils which are fed from a header, fitted with valves for adjusting the steam supply. The condensed water enters the reboiler at the opposite end from the skimming attachment causing the water to travel the full length of the steam coil during which time it is thoroughly boiled. The reboiled water is taken from the bottom of the tank close to the skimming attachment, the impurities being skimmed from the surface of the water through small openings into a pan which is connected to the sewer. These reboilers are fitted with V-shaped covers, having openings to carry off all steam and gases.

Made in all sizes. Prices on application.

## Double Pipe Distilled Water Cooler



Our Double Pipe Distilled Water Cooler is of the same careful construction as are our double pipe ammonia condenser and brine cooler. All parts in contact with the distilled water are heavily galvanized. The counter current ensures a thorough cooling of the water, and a maximum efficiency. See page 44 for detail of Return Bend.

Prices on application.

## Special Notice

In addition to this *Fitting Catalog*, we also issue a *separate catalog* showing our *High-grade Ammonia Compressors*, direct connected to engine, belt driven with any available power, and motor driven either direct, belt or gear drive.

We have also *Special Bulletins* dealing exclusively with *our Ice Making Plants*, and giving descriptive layout of *our Refrigerating Machinery*, of which we make a specialty for the following lines of work:

MEAT MARKETS  
CREAMERIES  
CONFECTIONERS  
ICE CREAM MANUFACTURERS  
CHEESE MAKERS  
GROCERS  
PRODUCE AND FRUIT STORAGE  
BAKERIES  
FISH AND OYSTER DEALERS  
FUR STORAGE  
HOTELS, CAFES, ETC.

We install several different systems for refrigeration depending on the local conditions existing, the nature of the work to be performed, and the quantity of goods to be refrigerated.

We have also *Special Water Cooling Bulletins* for plants for *bottlers, factories, offices and large buildings*.

We would be pleased to mail you either that you may be particularly interested in.

## Filter



CHARCOAL AND QUARTZ

Our Charcoal and Quartz Filters shown above, are constructed of galvanized steel throughout, fitted with a removable cover which is bolted to a top angle ring, a gasket being provided to make top water tight. They are also fitted inside with metal rings and screws for holding the filtering medium in place, charcoal and crushed quartz being used for filtering medium.

Prices on application.

## Flat Filters

Our Flat Filters are constructed of galvanized iron and bronze. The filtering medium is cloth and a special filtering paper. We highly recommend this filter for ice plants or where thoroughly filtered water is required.

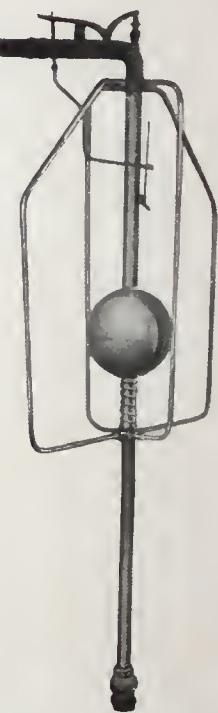
Prices on application.

## Ice Cans



Cans are made throughout of galvanized material, well riveted and soldered, and guaranteed tight. Cans made of No. 16 gauge material will be turned over top and bottom. The 200, 300 and 400-pound cans have  $\frac{1}{4}$  x 2-inch galvanized bands around top. Small sizes have  $\frac{1}{4}$  x  $1\frac{1}{4}$ -inch bands;  $\frac{3}{8}$ -inch lifting holes are punched through bands. Prices quoted on application.

## Automatic Can Fillers



In ordering, give inside dimensions of can at top and inside depth.

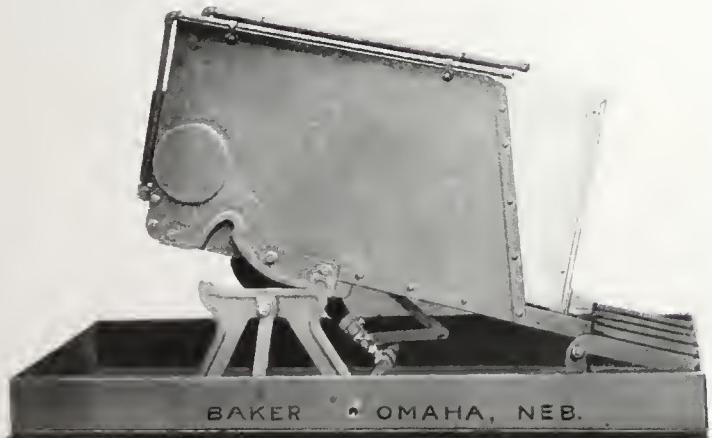
	Price Complete
Crated, 100-pound can.....	$\$26.00$
Crated, 200-pound can.....	26.00
Crated, 300-pound can.....	30.00
Crated, 400-pound can.....	33.00

## Write for Discounts.

Weight of Cake of Ice	Inside Dimensions			Length Over All	Thickness of Material U. S. Standard Gauge	
	Top	Bottom	Length		Sides	Bottom
50 lbs.	8 x 8	$7\frac{1}{2}$ x $7\frac{1}{2}$	31	32	No. 16	No. 16
100 lbs.	8 x 16	$7\frac{1}{4}$ x $15\frac{1}{4}$	31	32	No. 16	No. 16
200 lbs.	$11\frac{1}{2}$ x $22\frac{1}{2}$	$10\frac{1}{2}$ x $21\frac{1}{2}$	31	32	No. 16	No. 16
300 lbs.	$11\frac{1}{2}$ x $22\frac{1}{2}$	$10\frac{1}{2}$ x $21\frac{1}{2}$	44	45	No. 16	No. 16
400 lbs.	$11\frac{1}{2}$ x $22\frac{1}{2}$	$10\frac{1}{2}$ x $21\frac{1}{2}$	57	58	No. 14	No. 14

The above sizes are in accordance with the standard adopted by the Ice Machine Builders Association of the United States. These sizes are carried in stock, and prices will be quoted on application. All other sizes are regarded as special, will be built only on order, and will be subject to special price.

## Automatic Ice Dumps

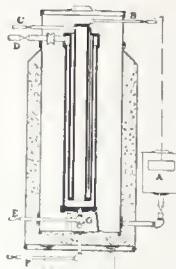


ROCKING TYPE

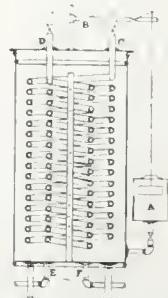
Our Ice Dumps are made of steel with cast iron balance weights, the entire apparatus being constructed very substantially, fitted with welded iron pans to catch the waste water, and fitted with automatic water shut-off, which is self-operating when the ice leaves the can.

Made in all sizes.

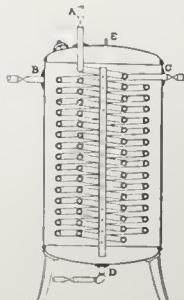
Prices on application.



A—Float Tank  
B—Water Supply  
C—Ammonia Expansion Valve  
D—Ammonia Suction Valve  
E—Blow Off Valve  
F—Drain  
G—Water Supply to Pump



A—Float Tank  
B—Water Supply  
C—Ammonia Expansion Valve  
D—Ammonia Suction Valve  
E—Water Supply to Pump  
F—Drain



A—Ammonia Suction  
B—City Water Supply  
C—Ammonia Expansion Valve  
D—Blow Off  
E—Air Cock

## Our Special Water-Cooling Systems

### TRIPLE PIPE GRAVITY SYSTEM

This is our new patented type of Water Cooler and is used extensively for bottler's use and for cooling water for buildings and factories. The cooling tank consists of two tanks, one inside the other, and the space between is thoroughly insulated with cork insulation. This cooling tank is made in different sizes, cooling from 500 to 4,000 gallons of water in ten hours through a range of 20 to 40 degrees F. This cooler is patented and is known as the triplex system. There are no coils inside the water cooling tank, but the cooling surface is of very large pipes thoroughly tinned throughout. The water passes over a tinned surface so that by the time the water has passed over this surface it is reduced almost to freezing point. The entire apparatus is extremely simple in construction and very effective. One of the principal advantages with this device is that five minutes after starting the plant up you can get as cold water as you desire and a steady stream of cold water can be taken from the apparatus continually. This system is similar to the gravity system described below and requires a triplex or force pump to operate it successfully. There is also a float on this for regulating the level of the water in the main tank.

### GRAVITY SYSTEM

This system is used where the water pressure is not strong enough to raise the water to the faucets on the upper floors of the building. After the plant is once in operation it is to a certain extent a balance system, as the fall on the down leg equalizes the power required to lift the water on the up leg from which the water to the faucets is taken. There is a float attached to the side of this tank through which the city water is brought after passing through the filter, which regulates the amount of water in the main tank. The advantage of keeping the water supply at a given level in the tank is that you can thereby get a greater efficiency out of the coils in the water cooler tank. This type has a quantity of galvanized spiral coils and the tank is made of galvanized sheet metal.

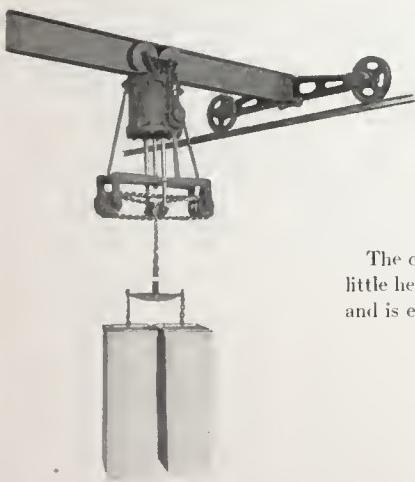
### PRESSURE SYSTEM

This system is operated in the following manner. There is a heavy iron tank made to withstand the city pressure where the tank is to be located, and in this tank is installed a certain amount of spiral coils. The tank is made absolutely water tight and is made to withstand any pressure that may be brought upon it. The water from the city mains is brought into this tank at the top and the suction or cold water is taken out at the bottom. There is a small centrifugal pump attached to this cold water line, and the discharge of this pump circulates the water throughout the building and returns over a loop which is above the highest faucet, back to the tank again. The centrifugal pump is simply for the purpose of keeping the water in motion so that there will always be absolutely cold ice water at the faucet. This system is automatic in operation and takes the advantage of the city pressure for carrying the water to the different floors of the building, thus reducing the amount of power required to operate the plant successfully.

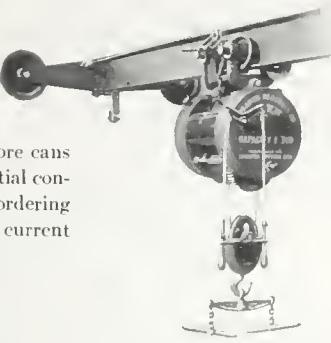
Prices on application.

## Electric Hoist

This illustration shows our Electric Ice Hoist. We recommend these electric hoists for plants of the larger sizes. We furnish these hoists arranged for lifting one or more cans at a time. These hoists are light and of substantial construction and operate very economically. When ordering state voltage, also whether direct or alternating current is to be used.



AIR HOIST



ELECTRIC HOIST

## Air Hoist

The construction of this Air Hoist is such that a very little head room is required. Operation is very simple and is easily controlled by the operator.

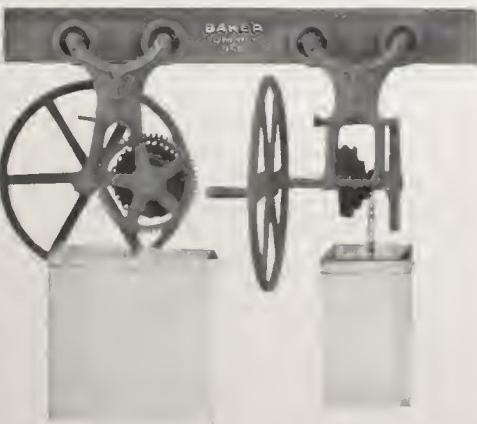
Prices of Hoists on application.

## New Style Swivel Hand Hoist and Conveyor

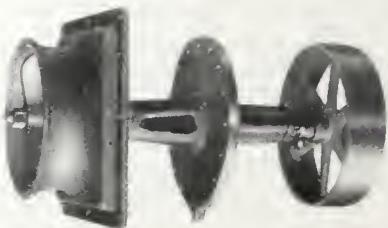
This cut illustrates our standard new style Swivel Hand Hoist and Conveyor for handling ice cans which shows it only in two different positions.

The Conveyor consists of a steel "I" beam of ample strength. The wheels of the Conveyor are fitted with roller bearings, insuring easy running throughout the length of the tank.

The Hoist is so designed as to turn freely in all directions, and may be used not only where other styles can, but has advantages not found in others. It is of special advantage when there is very little room between wall and side of the ice tank in cases where the regular styles cannot be used.



## Brine Agitators



HORIZONTAL



VERTICAL

We make our Brine Agitators either vertical or horizontal. The above cuts show our horizontal agitators arranged for belt drive and the vertical agitator direct connected to electric motor. The propeller is cast of bronze and the shaft of steel. All bearings are extra large and are babbittted with the highest grade of babbitt.

Prices on application.

## Brine Circulating Pumps



Made in various sizes and styles.

Prices on application.

## Ammonia Gauges and Gauge Board



The above cut shows our Standard Metal Gauge Board and Gauges, which is arranged for holding one high and one low pressure gauge.

We also make marble, slate, or metal gauge boards of any size to accommodate any number of gauges.

SIZE	PRICE
2-hole metal gauge board for 4½-inch gauges	\$4.50
2-hole metal gauge board for 6¾-inch gauges	6.50

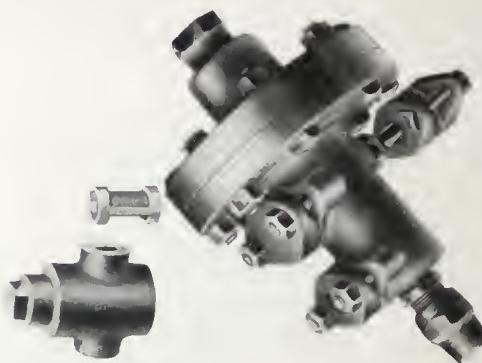
### Ammonia Gauges

When ordering gauges, give size of gauge, state whether gauge is for high or low pressure, also state whether a compound gauge is wanted, showing both pressure and vacuum, or pressure only. Also state whether bottom or back connections are wanted.

SIZE	PRICE
4½-inch dial, iron case and nickel-plated ring	\$22.00
6¾-inch dial, iron case and nickel-plated ring	26.50

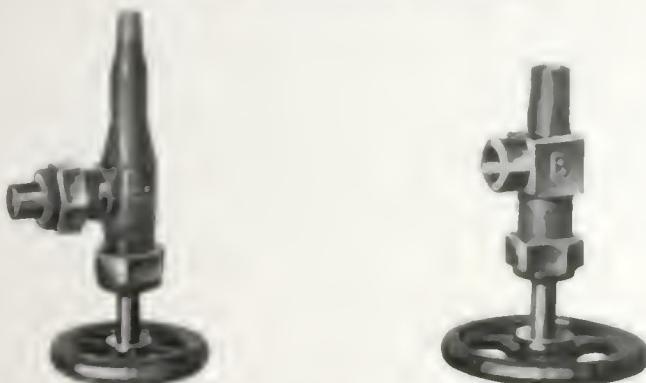
Write for Discounts.

## Automatic Ammonia Expansion Valve



Our newly Patented Automatic Expansion Valve is designed for the purpose of regulating the back pressure in ammonia systems, and by so doing, the temperature is regulated in the cold storage rooms, or wherever this valve is used. It is absolutely efficient and reliable in its action, and we mention a few of the many instances where it is of great value in regulating the back pressure: In direct expansion cold storage rooms; in indirect combined brine and ammonia cold storage rooms where hold-over tanks are used; in ammonia coils submerged in a brine tank; and also on our Patented Flooded Type Brine Cooler, or on the regular Standard Double Pipe Brine Cooler. In installations where there are two or three or more refrigerator boxes located in different parts of the building or on different floors, it requires very fine adjustment of the ordinary expansion valves, and even with the greatest care and attention they frequently require readjustment several times a day, and even then they never work in perfect harmony, for the reason that one or more of the valves may get choked with scale or dirt, thus reducing the refrigeration of the boxes and causing considerable trouble and annoyance. Our Patent Automatic Expansion Valve eliminates trouble of this kind entirely because of its construction, and the one main valve can be opened or closed in the machine room with every assurance that an exact back pressure will be obtained in the different boxes or chambers where these valves are located. Our Patent Automatic Expansion Valve is so constructed that the flow of liquid ammonia is regulated to accommodate the size of the compressor which is taking the gas away from the low pressure side, or what is known as the expansion side. It is particularly adapted for placing in plants where the cold storage rooms are scattered throughout the building. These valves are giving the highest satisfaction wherever they are in use, and are being universally adopted because of their economy and convenience. Price, complete, \$50.00.

## Special Ammonia Fittings



The above cut shows our Screw End Angle Valve of the smallest size. The body is made of open hearth machine steel, and the valve stem of tool steel with hardened seat.

See page 10 for prices

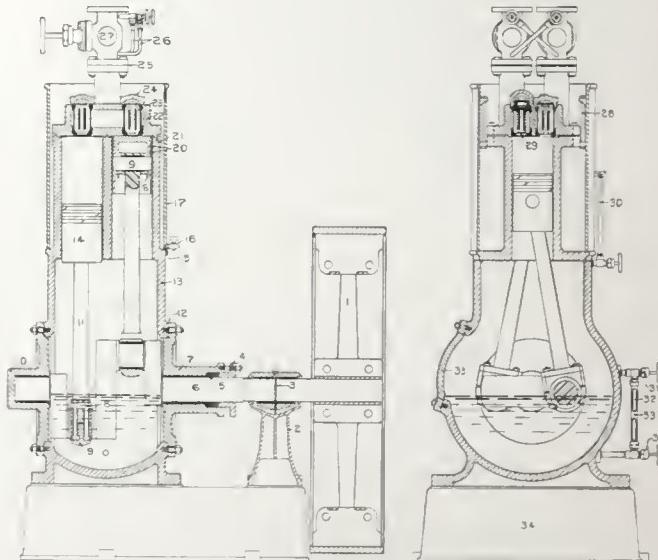
## Square Flanged Offset Fitting



This fitting is made of semi-steel, and designed specially to eliminate work and extra fittings wherever it is necessary to connect with a tank.

Price, less Companion Flanges, Bolts and Gaskets \$2.75

## Sectional Cut of Compressor



- |                        |                           |                         |
|------------------------|---------------------------|-------------------------|
| 1—Fly Wheel.           | 13—Compressor Frame.      | 25—Main Valve Gaskets.  |
| 2—Out Board Bearing.   | 14—Pistons.               | 26—By-Pass Connections. |
| 3—Oiling Chain.        | 15—Water Jacket Gaskets.  | 27—Main Valve.          |
| 4—Packing Gland.       | 16—Drain Cock.            | 28—Water Jacket Bolts.  |
| 5—Shaft Packing.       | 17—Water Jacket.          | 29—Discharge Valve.     |
| 6—Crank Shaft.         | 18—Piston Pin Set Screws. | 30—Equalizing Line.     |
| 7—Main Bearing.        | 19—Piston Pin.            | 31—Gauge Glass Valves.  |
| 8—Crank Pin Box Bolts. | 20—Piston Rings.          | 32—Gauge Glass.         |
| 9—Crank Pin Box.       | 21—Cylinder Head Gaskets. | 33—Gauge Glass Guard.   |
| 10—Blind Bearing.      | 22—Cylinder Head.         | 34—Bed Plate.           |
| 11—Connecting Rods.    | 23—Suction Valves.        | 35—Cover Plate.         |
| 12—Bearing Gaskets.    | 24—Valve Caps.            |                         |

Sectional drawing showing construction in detail of the simple and compact design of our Ammonia Compressors. Note the automatic oiling system.

## Our Compressor Construction

We particularly want to call your attention to the construction of our Compressor in its different parts, as we believe our success is largely due to the special features found in our Compressor only, as well as to the fact that we use nothing but the highest grade of material. The metals used in the construction of our Compressor are semi-steel, forged steel and tool steel.

The valves are the most important part of any compressor, and upon the proper operation of them depends in a large measure the capacity of the compressor, more especially the discharge valve, as this valve handles the high pressure gas, and therefore should open and close quickly; otherwise too much pressure is generated in the cylinder and unnecessary power consumed; and, should this valve be retarded in closing, the leaking back of the compressed gas into the cylinders will reduce the capacity and cause a further loss of power.

The *Discharge Valves* of our Compressor, are so constructed that they open and close with the least possible amount of resistance, and, owing to our special cushion effect, are practically noiseless. The construction of the cushioning piston is such that it does not in any way retard the return of the valve to its seat.

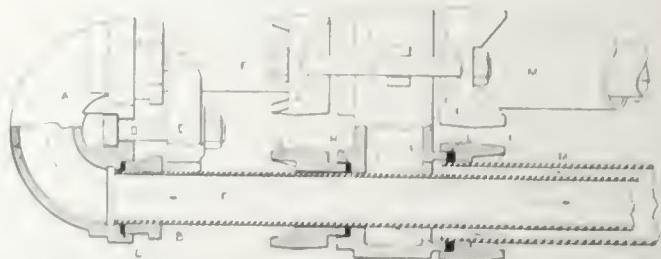
The *Suction Valve Stems* are turned out of a solid bar of tool steel, therefore using only the heart of the metal. The seats on both valves are narrow, therefore open quickly, and are also made of tool steel. The construction of both discharge and suction valves is such that the greatest possible amount of opening for the gas passage is given with the least possible amount of lift or movement of the valve.

The construction of our valves differs in this essential from any other valves on the market, and for simplicity and durability they are unequaled. Our machinists are all experts in this class of work, and it is these very essential components, together with years of experience in the manufacture of refrigerating machinery, that has made the *Baker Ice Machine Company's* Compressor the best in the world.

# Our Special Double Pipe Fittings

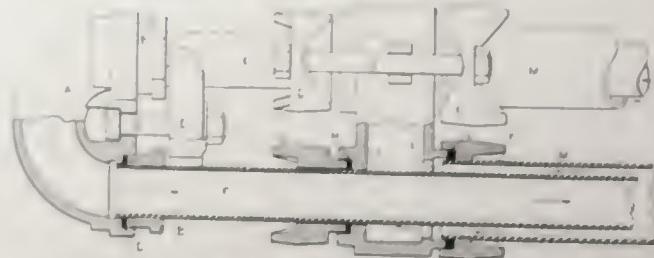
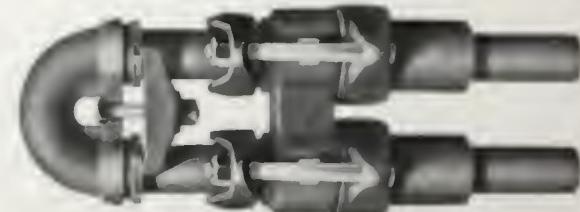
## PATENTED RETURN BENDS

We show below drawings and illustrations of our Patent Return Bend, as used on our Double Pipe Ammonia Condenser and Brine Cooler, which is but one of many patents in our plants owned and controlled exclusively by us. This return bend is so constructed that any one with a wrench can readily put it together, or replace any part that may be required. The water or brine return bend is held in place by a single bolt. The pressure exerted by this bolt is central and in this way draws up the return bend even on both sides, thereby getting a tight joint with the least possible amount of pressure, and without any screwed joints.



PATENT DOUBLE PIPE RETURN BEND FOR AMMONIA CONDENSER

- |                                |                                  |                |
|--------------------------------|----------------------------------|----------------|
| A—Water Return Bend            | F—Condensing Water Pipe          | J—Bolt         |
| B—Gland for Water Return Bend  | G—Sip Flange                     | K—Screw Flange |
| C—Gasket for Water Return Bend | H—Gasket for Ammonia Return Bend | L—Gasket       |
| D—Bolt                         | I—Ammonia Return Bend            | M—Ammonia Pipe |
| E—Clamp                        |                                  |                |



PATENT DOUBLE PIPE RETURN BEND FOR BRINE COOLER

- |                                |                                  |                |
|--------------------------------|----------------------------------|----------------|
| A—Brine Return Bend            | F—Brine Pipe                     | J—Bolt         |
| B—Gland for Brine Return Bend  | G—Sip Flange                     | K—Screw Flange |
| C—Gasket for Brine Return Bend | H—Gasket for Ammonia Return Bend | L—Gasket       |
| D—Bolt                         | I—Ammonia Return Bend            | M—Ammonia Pipe |
| E—Clamp                        |                                  |                |

# Manufacturers' Standard List of Machine Bolts

With Square Heads and Square Nuts. Finished Points—Price per Hundred

Adopted September 20, 1899, to take effect October 1, 1899.

Length Inches	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{5}{16}$	$\frac{1}{2}$	$\frac{9}{16} \& \frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$
$1\frac{1}{2}$	\$1.70	\$2.00	\$2.40	\$2.80	\$3.60	\$5.20	\$7.20	\$10.50	\$15.10	\$22.50	\$30.00
2	1.78	2.12	2.56	3.00	3.86	5.58	7.70	11.20	16.00	23.70	31.50
$2\frac{1}{2}$	1.86	2.24	2.72	3.20	4.12	5.96	8.20	11.90	16.90	24.90	33.00
3	1.94	2.36	2.88	3.40	4.38	6.34	8.70	12.60	17.80	26.10	34.50
$3\frac{1}{2}$	2.02	2.48	3.04	3.60	4.64	6.72	9.20	13.30	18.70	27.30	36.00
4	2.10	2.60	3.20	3.80	4.90	7.10	9.70	14.00	19.60	28.50	37.50
$4\frac{1}{2}$	2.18	2.72	3.36	4.00	5.16	7.48	10.20	14.70	20.50	29.70	39.00
5	2.26	2.84	3.52	4.20	5.42	7.86	10.70	15.40	21.40	30.90	40.50
$5\frac{1}{2}$	2.34	2.96	3.68	4.40	5.68	8.24	11.20	16.10	22.30	32.10	42.00
6	2.42	3.08	3.84	4.60	5.94	8.62	11.70	16.80	23.20	33.30	43.50
$6\frac{1}{2}$	2.50	3.20	4.00	4.80	6.20	9.00	12.20	17.50	24.10	34.50	45.00
7	2.58	3.32	4.16	5.00	6.46	9.38	12.70	18.20	25.00	35.70	46.50
$7\frac{1}{2}$	2.66	3.44	4.32	5.20	6.72	9.76	13.20	18.90	25.90	36.90	48.00
8	2.74	3.56	4.48	5.40	6.98	10.14	13.70	19.60	26.80	38.10	49.50
9	2.90	3.80	4.80	5.80	7.50	10.90	14.70	21.00	28.60	40.50	52.50
10	3.06	4.04	5.12	6.20	8.02	11.66	15.70	22.40	30.40	42.90	55.50
11	3.22	4.28	5.44	6.60	8.54	12.42	16.70	23.80	32.20	45.30	58.50
12	3.38	4.52	5.76	7.00	9.06	13.18	17.70	25.20	34.00	47.70	61.50
13			6.08	7.40	9.58	13.94	18.70	26.60	35.80	50.10	64.50
14			6.40	7.80	10.10	14.70	19.70	28.00	37.60	52.50	67.50
15			6.72	8.20	10.62	15.46	20.70	29.40	39.40	54.90	70.50
16			7.04	8.60	11.14	16.22	21.70	30.80	41.20	57.30	73.50
17					11.66	16.98	22.70	32.20	43.00	59.70	76.50
18					12.18	17.74	23.70	33.60	44.80	62.10	79.50
19					12.70	18.50	24.70	35.00	46.60	64.50	82.50
20					13.22	19.26	25.70	36.40	48.40	66.90	85.50
21							26.70	37.80	50.20	69.30	88.50
22							27.70	39.20	52.00	71.70	91.50
23							28.70	40.60	53.80	74.10	94.50
24							29.70	42.00	55.60	76.50	97.50
25							30.70	43.40	57.40	78.90	100.50
26							31.70	44.80	59.20	81.30	103.50
27							32.70	46.20	61.00	83.70	106.50
28							33.70	47.60	62.80	86.10	109.50
29							34.70	49.00	64.60	88.50	112.50
30							35.70	50.40	66.40	90.90	115.50

The following extras are to be understood as a part of this list: Bolts with hexagon heads or hexagon nuts, 10 per cent extra. If both hexagon heads and hexagon nuts, 20 per cent extra.

NOTE—All bolts used on our ammonia fittings have cold punched, chamfered, and trimmed hexagon nuts.

# Dimensions of Wrought Iron and Steel Pipe

## STANDARD

DIAMETER	THICKNESS		TRANSVERSE AREAS				LENGTH OF PIPE		WEIGHT PER SQUARE FOOT		NO. OF THREADS PER INCH		WEIGHT OF WATER PER FOOT		
	Nominal Internal Diameter	Actual Internal (Internal Metal)	External		Internal		Metal	Length per Inch	Length of Pipe Containing One Cubic Foot	Length per Inch	Gals.	Gals.	Length of Screw Foot		
			External	Internal	External	Internal									
INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	INCHES	
1	.065	.068	1.257	.818	1.229	.817	.0573	.0717	9.434	14.151	.241	.27	.0029	.021	
1 1/4	.364	.365	1.606	1.111	2.239	1.011	.1249	.1075	10.5	13.83	.42	.18	.0054	.045	
1 1/2	.675	.693	2.121	1.582	3.358	1.917	.1663	.5658	7.732	7.51	.559	.18	.0099	.083	
1 3/4	.941	.622	2.639	1.957	4.551	3.018	.2492	4.547	6.132	17.3	.837	.11	.0158	.132	
2	1.065	.824	1.13	3.290	2.589	.866	.5333	.3327	3.638	1.635	.270	.016	1.115	.11	
2 1/4	1.315	1.018	1.134	1.131	3.292	1.358	.861	.497	2.901	3.645	.167	.246	14.638	.11	
2 1/2	1.66	1.38	1.138	1.4	4.235	2.161	1.106	.668	2.301	2.768	.96	.257	2.214	.11	
2 3/4	1.9	1.610	1.145	3.969	5.058	2.835	2.036	.799	2.01	3.372	.70	.727	2.678	.11	
3	2.375	2.007	1.54	7.161	6.434	4.13	3.356	1.074	1.608	1.848	12.908	3.609	11.1	.4743	
3 1/2	2.875	2.068	2.04	9.032	7.753	6.492	4.780	1.712	1.329	1.548	30.337	5.739	.8	.453	
3 3/4	3.306	2.067	2.17	10.906	9.635	9.621	7.383	2.238	1.091	1.245	19.504	7.336	.8	.4070	
4	3.518	2.226	12.566	11.116	9.887	2.679	.955	1.077	11.567	9.004	.5436	.8	.3197	.4291	
4 1/2	4.026	2.37	14.157	12.618	15.904	12.73	3.171	.849	.919	11.312	10.665	.8	.6613	.5542	
4 1/2	4.5	1.508	2.106	13.708	11.162	19.635	15.961	3.671	.761	.847	9.022	12.31	.8	.820	.6910
5	5.563	5.045	2.59	17.447	15.849	21.301	19.986	4.315	.687	.757	7.205	14.502	.8	1.038	.8652
6	6.625	6.005	2.8	20.813	19.054	31.172	28.890	5.582	.577	.63	1.984	18.762	.8	1.500	12.503
7	7.025	7.023	.301	23.955	22.003	45.661	38.738	6.926	.501	.543	3.77	23.271	.8	2.012	16.771
8	8.625	7.981	3.22	27.006	25.036	58.426	50.027	8.399	.443	.479	2.876	28.177	.8	2.599	21.664
9	9.625	8.937	3.41	30.238	28.076	72.76	62.73	10.03	.397	.427	2.29	33.704	.8	3.259	27.166
10	10.75	10.018	3.66	33.772	31.476	90.783	78.823	11.916	.356	.382	1.827	40.065	.8	4.095	34.134
11	11.75	11	3.75	37.080	31.588	10.843	9.6033	13.401	.325	.347	1.515	45.02	.8	4.937	41.153
12	12.75	12	3.75	40.035	37.7	127.677	113.098	14.579	.296	.310	1.273	48.985	.8	5.875	48.972

# Dimensions of Wrought Iron and Steel Pipe

## EXTRA STRONG

Nominal Internal Inches	Actual External Inches	Actual Internal Inches	CIRCUMFERENCE		TRAVERSE AREAS		Length of Pipe per Square Foot of External Surface Foot	Length of Pipe per Square Foot of Internal Surface Foot
			External Inches	Internal Inches	External Square Inches	Internal Square Inches		
.8	.405	.205	1.272	.644	.129	.033	.086	.9433
1	.54	.204	1.23	.611	.924	.068	.161	.7075
1.4	.675	.421	1.27	1.02	1.212	1.323	.219	5.657
1.8	.84	.542	1.49	9	2.639	1.703	.231	4.547
2	1.05	.736	1.57	8 <sup>2</sup>	3.209	2.312	.452	3.637
4	1.315	.951	1.82	7	4.131	2.988	.71	.414
1	1.06	1.272	1.94	6 <sup>2</sup>	5.215	3.996	2.164	.648
1.4	1.494	.203	6	5.969	4.094	2.825	1.271	.893
1.8	2.375	1.933	2.21	5	7.461	6.073	4.43	1.082
2	2.875	2.315	.28	2	9.032	7.273	6.492	2.035
3	3.5	2.892	.304	1	10.996	9.085	9.621	2.409
3.2	4	3.358	.321	0	12.566	10.519	12.506	6.569
4	4.5	3.818	.341	0	14.137	11.995	15.904	11.449
5	5.563	4.813	.375	0	17.477	15.120	24.306	18.193
6	6.625	5.75	.437	.000	20.813	18.064	34.472	25.967
							8.505	8.505
							.577	.577
DOUBLE EXTRA STRONG PIPE								
1	.84	.244	.298	1	2.639	.766	.554	.047
1.2	1.05	.422	.314	1	3.299	1.326	.806	.139
1.4	1.315	.587	.364	.00	4.131	1.844	1.358	.271
1	1.66	.885	.388	.00	5.215	2.78	2.164	.615
1.1	1.9	1.088	.406	.000	5.969	3.418	2.835	.93
1.2	2	1.491	.442	.000	7.461	4.684	4.43	1.744
1.4	2.375	1.755	.560	.6 <sup>2</sup>	9.032	5.513	6.492	2.419
2	2.875	2.284	.608	.5 <sup>2</sup>	10.996	7.157	9.621	4.0973
3	3.5	2.716	.642	.5+	12.566	8.333	12.566	5.524
3.2	4	3.136	.682	.1—	14.137	9.852	15.904	6.772
4	4.5	3.63	.75	.1—	17.477	12.764	24.306	7.724
5	5.563	4.063	.75	.7	20.813	15.315	34.472	8.18
6	6.625	4.875	.875					

Table Showing Refrigerating Effect  
of One Cubic Foot of Ammonia Gas at Different Condenser and  
Suction (Back) Pressures in B. T. Units

Temperature of Gas in Degrees F.	Corresponding Suction Pressure Pounds per Square Inch	Temperature of the Liquid in Degrees F.								
		65°	70°	75°	80°	85°	90°	95°	100°	105°
		103	115	127	139	153	168	184	200	218
G. Pres.										
-27	1	27.30	27.01	26.73	26.44	26.16	25.87	25.59	25.30	25.02
-20	4	33.74	33.40	33.04	32.70	32.34	31.99	31.64	31.30	30.94
-15	6	36.36	36.48	36.10	35.72	35.34	34.96	34.58	34.20	33.82
-10	9	42.28	41.84	41.41	40.97	40.54	40.10	39.67	39.23	38.80
-5	13	48.31	47.81	47.32	46.82	46.33	45.83	45.34	44.84	44.35
0	16	54.88	54.32	53.76	53.20	52.64	52.08	51.52	50.96	50.40
5	20	61.50	60.87	60.25	59.62	59.00	58.37	57.75	57.12	56.50
10	24	68.66	67.97	67.27	66.58	65.88	65.19	64.49	63.80	63.10
15	28	75.88	75.12	74.35	73.59	72.82	72.06	71.29	70.53	69.76
20	33	85.15	84.30	83.44	82.59	81.73	80.88	80.02	79.17	78.31
25	39	95.50	94.54	93.59	92.63	91.68	90.72	89.97	88.81	87.86
30	45	106.21	105.15	104.09	103.03	101.97	100.91	99.85	98.79	97.73
35	51	115.69	114.54	123.39	112.24	111.09	109.94	108.79	107.64	106.49

Table Giving Number of Cubic Feet  
of Gas that must be pumped per minute at Different Condenser and  
Suction Pressures to produce One Ton of Refrigeration  
in Twenty-Four Hours

Temperature of Gas in Degrees F.	Corresponding Suction Pressure Pounds per Square Inch	Temperature of the Gas in Degrees F.								
		65°	70°	75°	80°	85°	90°	95°	100°	105°
		103	115	127	139	153	168	184	200	218
G. Pres.										
-27	1	7.22	7.3	7.37	7.46	7.54	7.62	7.70	7.79	7.88
-20	4	5.84	5.9	5.96	6.03	6.09	6.16	6.23	6.30	6.43
-15	6	5.35	5.4	5.46	5.52	5.58	5.64	5.70	5.77	5.83
-10	9	4.66	4.73	4.76	4.81	4.86	4.91	4.97	5.05	5.08
-5	13	4.09	4.12	4.17	4.21	4.25	4.30	4.35	4.40	4.44
0	16	3.59	3.63	3.66	3.70	3.74	3.78	3.83	3.87	3.91
5	20	3.20	3.24	3.27	3.30	3.34	3.38	3.41	3.45	3.49
10	24	2.87	2.9	2.93	2.96	2.99	3.02	3.06	3.09	3.12
15	28	2.59	2.61	2.65	2.68	2.71	2.73	2.76	2.80	2.82
20	33	2.31	2.34	2.36	2.38	2.41	2.44	2.46	2.49	2.51
25	39	2.06	2.08	2.10	2.12	2.15	2.17	2.20	2.22	2.24
30	45	1.85	1.87	1.89	1.91	1.93	1.95	1.97	2.00	2.01
35	51	1.70	1.72	1.74	1.76	1.77	1.79	1.81	1.83	1.85

# Table of Chloride of Calcium Solution

Specific Gravity at 64 Degrees F.	Degree Baumé at 64 Degrees F.	Degree Salometer at 64 Degrees F.	Per Cent of $\text{CaCl}_2$	Frosting Point in Degrees F.	Vapour Pressure Pounds per Square Inch
1.007	1	1	0.943	+31.20	46
1.011	1.2	8	1.886	+30.40	45
1.021	3	12	2.829	+29.60	44
1.028	5	16	3.772	+28.80	43
1.035	5.4	20	4.715	+28.00	42
1.043	6	24	5.658	+26.89	41
1.050	7	28	6.601	+25.78	40
1.058	8	32	7.544	+24.67	38
1.065	9	36	8.487	+23.56	37
1.073	10	40	9.430	+22.09	35.5
1.081	11	44	10.373	+20.62	34
1.089	12	48	11.316	+19.11	32.5
1.097	13	52	12.259	+17.67	30.5
1.105	14	56	13.202	+15.75	29
1.114	15	60	14.145	+13.82	27
1.112	16	64	15.088	+11.89	25
1.131	17	68	16.031	+9.96	23.5
1.140	18	72	16.974	+7.08	21.5
1.149	19	76	17.917	+5.10	20
1.158	20	80	18.860	+3.12	18
1.167	21	84	19.803	-0.81	15
1.176	22	88	20.746	-1.44	12.5
1.186	23	92	21.689	-8.03	10.5
1.196	24	96	22.632	-11.63	8
1.205	25	100	23.575	-15.23	6
1.215	26	104	24.518	-19.56	4
1.225	27	108	25.461	-24.43	1.5
1.236	28	112	26.404	-29.29	1' vacuum
1.246	29	116	27.347	-35.30	5' vacuum
1.257	30	120	28.290	-41.32	8.5' vacuum
1.268	31		29.233	-47.66	12' vacuum
1.279	32		30.176	-54.00	15' vacuum
1.290	33		31.119	-61.32	10" vacuum
1.302	34		32.062	-68.66	4" vacuum
1.313	35		33.	-25.00	1.5 pounds

# Table of Brine Solution (Chloride of Sodium—Common Salts)

Percentage of Salt by Weight	Degrees on Salometer at 60 Degrees F.	Specific Gravity at 60 Degrees F.	Specific Heat	Pounds of Salt in 1 Gallon	Pounds of Water in 1 Gallon	Weight of 1 Cubic Foot	Pounds of Salt in 1 Cubic Foot	Pounds of Water in 1 Cubic Foot	Freezing Point in Degrees F.
0	0	1.	1.	8.35	0	8.35	62.4	0	62.4
1	4	1.007	0.992	8.4	0.081	8.316	62.8	0.628	62.172
5	20	1.037	0.96	8.65	0.432	8.218	64.7	3.237	61.465
10	40	1.073	0.892	8.95	0.895	8.055	66.95	6.695	60.253
15	60	1.115	0.855	9.3	1.395	7.905	69.57	10.435	59.134
20	80	1.150	0.829	9.6	1.92	7.758	71.76	14.352	57.408
25	100	1.191	0.783	9.91	2.485	7.455	74.26	18.565	55.695

**Table of Comparative Capacities of Pipes of Standard Sizes**  
 Showing the Number of Times the Area of One Pipe is Contained in that of a Larger

	$\frac{1}{8}$	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	$2$	$2\frac{1}{2}$	$3$	$3\frac{1}{2}$	4	5	6	7	8	9	10
1	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.	1.
2	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.8	2.9	3.0	3.1	3.2	3.3	3.4	3.5	3.6
3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3	5.3
5	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3
6	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7
7	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2	26.2
8	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6	35.6
9	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6	58.6
10	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6	83.6
11	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1	129.1
12	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8	172.8
13	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5	222.5
14	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4	349.4
15	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0	505.0
16	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2	677.2
17	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3	878.3
18	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4	1112.4
19	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3	1378.3

## Areas of Circles Advancing by Eighths

Dia.	0	$\frac{1}{8}$	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$
0	.0	.0122	.0490	.1101	.1963	.3068	.4417	.6013
1	.7854	.9940	1.227	1.484	1.767	2.073	2.405	2.761
2	3.1416	3.516	3.976	4.430	4.908	5.111	5.939	6.491
3	7.068	7.669	8.295	8.946	9.621	10.32	11.04	11.79
4	12.56	13.36	14.18	15.03	15.90	16.80	17.72	18.66
5	19.63	20.62	21.64	22.69	23.75	24.85	25.96	27.10
6	28.27	29.46	30.67	31.91	33.18	34.47	35.78	37.12
7	38.18	39.87	41.28	42.71	44.17	45.66	47.17	48.70
8	50.29	51.81	53.45	55.08	56.74	58.12	60.13	61.86
9	63.61	65.39	67.20	69.02	70.88	72.75	74.69	76.58
10	78.51	80.51	82.51	84.54	86.59	88.66	90.76	92.88
11	95.03	97.20	99.40	101.6	103.8	106.1	108.4	110.7
12	113.0	115.1	117.8	120.2	122.7	125.1	127.6	130.1
13	132.7	135.2	137.8	140.5	143.1	145.8	148.4	151.2
14	153.9	156.6	159.1	162.2	165.1	167.9	170.8	173.7
15	176.7	179.6	182.6	185.6	188.6	191.7	194.8	197.9
16	201.0	204.2	207.3	210.5	213.8	217.0	220.3	223.6
17	226.9	230.3	233.7	237.1	240.5	243.9	247.4	250.9
18	254.1	258.0	261.5	265.1	268.8	272.4	276.1	279.8
19	283.5	287.2	291.0	294.8	298.6	302.4	306.3	310.2
20	314.1	318.1	322.0	326.0	330.0	334.1	338.1	342.2
21	346.3	350.4	354.6	358.8	363.0	367.2	371.5	375.8
22	380.1	384.4	388.8	393.2	397.6	402.0	406.4	410.9
23	415.4	420.0	424.5	429.1	433.7	438.3	433.0	447.6
24	452.3	457.1	461.8	466.6	471.4	476.2	481.1	485.9
25	490.8	495.7	500.7	505.7	510.7	515.7	520.7	525.8
26	530.9	536.0	541.1	546.3	551.5	556.7	562.0	567.2
27	572.5	577.8	583.2	588.5	593.9	599.3	604.8	610.2
28	615.7	621.2	626.7	632.3	637.9	643.5	649.1	654.8
29	660.5	666.2	671.9	677.7	683.4	689.2	695.1	700.9
30	706.8	712.7	718.6	724.6	730.6	736.6	742.6	748.6
31	754.8	760.9	767.9	773.1	779.3	785.5	791.7	798.0
32	801.3	810.6	816.9	823.2	829.6	836.0	842.4	848.8
33	855.3	861.8	868.3	874.9	881.4	888.0	891.6	901.3
34	907.9	914.7	921.3	928.1	934.8	941.6	948.1	955.3
35	962.1	969.0	975.9	982.8	989.8	996.8	1003.8	1010.8
36	1017.9	1025.0	1032.1	1039.2	1046.3	1053.5	1060.7	1068.0
37	1075.2	1082.5	1089.8	1097.1	1104.5	1111.8	1119.2	1126.9
38	1134.1	1141.6	1149.1	1156.6	1164.2	1171.7	1179.3	1186.7
39	1194.6	1202.3	1210.0	1217.7	1225.4	1233.2	1241.0	1248.8
40	1256.6	1264.5	1272.4	1280.3	1288.2	1296.2	1304.2	1312.2
41	1320.3	1328.3	1336.4	1344.5	1352.7	1360.8	1369.0	1377.2
42	1385.4	1393.7	1402.0	1410.3	1418.6	1427.0	1435.4	1443.8
43	1452.2	1460.7	1469.1	1477.6	1486.2	1494.7	1503.3	1511.9
44	1520.5	1529.2	1537.9	1546.6	1555.3	1564.0	1572.8	1581.6
45	1590.4	1599.3	1608.2	1617.0	1626.0	1634.9	1643.9	1652.9

The area of a circle is equal to the square of the diameter multiplied by 0.7854.

The circumference of a circle is equal to the diameter multiplied by 3.1416.

# Useful Numbers for Rapid Approximation

Feet	×	.00019	miles
Yards	×	.0006	miles
Links	×	.22	yards
Links	×	.66	feet
Feet	×	1.5	links
Square inches	×	.007	square feet
Circular inches	×	.00546	square feet
Square feet	×	.111	square yards
Acre	×	1840.	square yards
Square yards	×	.0002056	acres
Cubic feet	×	.01	cubic yards
Cubic inches	×	.00058	cubic feet
U. S. bushels	×	.046	cubic yards
U. S. bushels	×	1.241	cubic feet
U. S. bushels	×	2150.12	cubic inches
Cubic feet	×	.8036	U. S. bushels
Cubic inches	✓	.000166	U. S. bushels
U. S. gallons	✓	.13368	cubic feet
U. S. gallons	✓	231.	cubic inches
Cubic feet	✓	7.48	U. S. gallons
Cylindrical feet	✓	5.878	U. S. gallons
Cubic inches	✓	.001329	U. S. gallons
Cylindrical inches	✓	.0034	U. S. gallons
Pounds	✓	.009	cwt. (112 lbs.)
Pounds	✓	.00015	tons (2,240 lbs.)
Cubic feet water	✓	62.5	lbs. avdpds.
Cubic inches water	✓	.03617	lbs. avdpds.
Cylindrical feet of water	✓	49.1	lbs. avdpds.
Cylindrical inches of water	✓	.02812	lbs. avdpds.
U. S. gallons of water	✓	13.44	cwt. (112 lbs.)
U. S. gallons of water	✓	268.8	tons
Cubic feet water	✓	1.8	cwt. (112 lbs.)
Cubic feet water	✓	35.88	tons
Cylindrical feet of water	✓	5.875	U. S. gallons
Column of water 12 in. high, 1 in. diam.			31 lbs.
183,316 circular inches			1 square foot
2,200 cylindrical inches			1 cubic foot
French meters	✓	3.281	feet
Kilogrammes	✓	2.205	avdpds. lbs.
Grammes	✓	.0022	avdpds. lbs.

12	× weight of pine pattern	iron casting	537 lbs. per cu ft	weight of copper
13	× weight of pine pattern	brass casting	150 lbs. per cu ft	weight of cast iron
19	× weight of pine pattern	lead casting	485 lbs. per cu ft	weight of wrought iron
12	× weight of pine pattern	tin casting	708 lbs. per cu ft	weight of cast lead
11	× weight of pine pattern	zinc casting	490 lbs. per cu ft	weight of steel
1	cubic foot anthracite coal	54 lbs.	1 gal. water 8½ lbs.	231 cu. in.
40-43	cu. ft. anthracite coal	1 ton	1 cu. ft. water 62½ lbs.	7½ gals.
49	cubic feet bituminous coal	1 ton	1 lb. water 27 8 cu. in.	1 pint

The friction of water in pipes is as the square of its velocity.  
 Doubling the diameter of a pipe increases  
 its capacity four times.

# Horse Power Transmitted by Leather Belts

## SINGLE

Speed in Feet per Minute	WIDTH OF BELTS IN INCHES											
	2	3	4	5	6	8	10	12	14	16	18	20
11 P.	11 P.	11 P.	11 P.	11 P.	11 P.	11 P.	11 P.	11 P.	11 P.	11 P.	11 P.	11 P.
400	1	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3	4	5	6	7	8	9	10
600	1 $\frac{1}{2}$	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	4 $\frac{1}{2}$	6	7 $\frac{1}{2}$	9	10 $\frac{1}{2}$	12	13 $\frac{1}{2}$	15
800	2	3	4	5	6	8	10	12	14	16	18	20
1000	2 $\frac{1}{2}$	3 $\frac{1}{2}$	5	6 $\frac{1}{2}$	7 $\frac{1}{2}$	10	12 $\frac{1}{2}$	15	17 $\frac{1}{2}$	20	22 $\frac{1}{2}$	25
1200	3	4 $\frac{1}{2}$	6	7 $\frac{1}{2}$	9	12	15	18	21	24	27	30
1500	3 $\frac{1}{2}$	5 $\frac{3}{4}$	7 $\frac{1}{2}$	9 $\frac{1}{2}$	11 $\frac{1}{2}$	15	18 $\frac{1}{2}$	22 $\frac{1}{2}$	26 $\frac{1}{2}$	30	33 $\frac{1}{2}$	37 $\frac{1}{2}$
1800	4 $\frac{1}{2}$	6 $\frac{3}{4}$	9	11 $\frac{1}{2}$	13 $\frac{1}{2}$	18	22 $\frac{1}{2}$	27	31 $\frac{1}{2}$	36	40 $\frac{1}{2}$	45
2000	5	7 $\frac{1}{2}$	10	12 $\frac{1}{2}$	15	20	25	30	35	40	45	50
2100	6	9	12	15	18	24	30	36	42	48	54	60
2800	7	10 $\frac{1}{2}$	14	17 $\frac{1}{2}$	21	28	35	42	49	56	63	70
3000	7 $\frac{1}{2}$	11 $\frac{1}{2}$	15	18 $\frac{1}{2}$	22 $\frac{1}{2}$	30	37 $\frac{1}{2}$	45	52 $\frac{1}{2}$	60	67 $\frac{1}{2}$	75
3500	8 $\frac{1}{2}$	13	17 $\frac{1}{2}$	22	26	35	44	52 $\frac{1}{2}$	61	70	79	88
4000	10	15	20	25	30	40	50	60	70	80	90	100
4500	11 $\frac{1}{2}$	17	22 $\frac{1}{2}$	28	34	45	57	69	78	90	102	114
5000	12 $\frac{1}{2}$	19	25	31	37 $\frac{1}{2}$	50	62 $\frac{1}{2}$	75	87 $\frac{1}{2}$	100	112	125

Belts supposed to be not overstrained, so they will last.  
1-inch wide, 800 feet per minute=1 Horse Power.

## DOUBLE

Speed in Feet per Minute	WIDTH OF BELTS IN INCHES												
	4	6	8	10	12	14	16	18	20	22	24	28	30
11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	11 P. 11 P.	
400	2 $\frac{1}{2}$	4 $\frac{1}{2}$	5 $\frac{3}{4}$	7 $\frac{1}{2}$	8 $\frac{1}{2}$	10	11 $\frac{1}{2}$	13	14 $\frac{1}{2}$	16	17 $\frac{1}{2}$	20	21 $\frac{1}{2}$
600	4 $\frac{1}{2}$	6 $\frac{1}{2}$	8 $\frac{1}{4}$	11	13	15	17 $\frac{1}{2}$	19 $\frac{1}{2}$	22	24	26	30 $\frac{1}{2}$	32 $\frac{1}{2}$
800	5 $\frac{3}{4}$	8 $\frac{1}{2}$	11 $\frac{1}{2}$	14 $\frac{1}{2}$	17 $\frac{1}{2}$	20 $\frac{1}{2}$	23	26	29	32	34 $\frac{1}{2}$	40 $\frac{1}{2}$	43 $\frac{1}{2}$
1000	7 $\frac{1}{2}$	11	14 $\frac{1}{2}$	18 $\frac{1}{2}$	24 $\frac{1}{2}$	25 $\frac{1}{2}$	29	32 $\frac{1}{2}$	36	40	43 $\frac{1}{2}$	51	54 $\frac{1}{2}$
1200	8 $\frac{1}{2}$	13	17 $\frac{1}{2}$	22	30 $\frac{1}{2}$	34 $\frac{1}{2}$	39	44	48	52 $\frac{1}{2}$	60 $\frac{1}{2}$	65	
1500	10 $\frac{3}{4}$	16 $\frac{1}{2}$	21 $\frac{1}{4}$	27 $\frac{1}{4}$	32 $\frac{1}{2}$	38	43 $\frac{1}{2}$	49	54 $\frac{1}{2}$	60	65 $\frac{1}{2}$	76 $\frac{1}{2}$	81 $\frac{1}{2}$
1800	13	19 $\frac{1}{2}$	26	32 $\frac{1}{2}$	39	45 $\frac{1}{2}$	52	59	65 $\frac{1}{2}$	72	78 $\frac{1}{2}$	91 $\frac{1}{2}$	98
2000	14 $\frac{1}{2}$	21 $\frac{1}{2}$	29	36 $\frac{1}{2}$	43 $\frac{1}{2}$	50 $\frac{1}{2}$	58	65 $\frac{1}{2}$	72 $\frac{1}{2}$	80	87	102	109
2400	17 $\frac{1}{2}$	26	34 $\frac{3}{4}$	41	52 $\frac{1}{2}$	60 $\frac{1}{2}$	69 $\frac{1}{2}$	78 $\frac{1}{2}$	88	96	105	122	131
2800	20 $\frac{1}{2}$	30 $\frac{1}{2}$	40 $\frac{1}{2}$	51	61	71	81	91 $\frac{1}{2}$	102	112	122	142	153
3000	24 $\frac{1}{2}$	32 $\frac{1}{2}$	43 $\frac{1}{2}$	54 $\frac{1}{2}$	65 $\frac{1}{2}$	76	87 $\frac{1}{2}$	98	108	120	131	153	163
3500	25 $\frac{1}{2}$	38	50 $\frac{1}{2}$	63 $\frac{1}{2}$	76	89	101	114	127	140	153	178	191
4000	29	43 $\frac{1}{2}$	58 $\frac{1}{2}$	72 $\frac{1}{2}$	87	101	116	131	145	160	171	204	218
4500	32 $\frac{1}{2}$	49	65	82	98	114	131	147	163	180	196	229	245
5000	36 $\frac{1}{2}$	54 $\frac{1}{2}$	72 $\frac{1}{2}$	91	109	127	145	163	182	200	218	254	272

1-inch wide, 550 feet per minute=1 Horse Power.

**Horsepower  
Turned Steel Shafting For Line Shaft Service  
Bearings Eight Feet Apart**

Formula: H. P. horsepower; D diameter of shaft in inches;  
R revolutions per minute.

$$\text{H. P.} = \frac{D^3 R}{90}$$

Size Shaft Inches	REVOLUTIONS PER MINUTE									
	100	125	150	175	200	225	250	300	350	400
1 $\frac{3}{8}$	2.1	2.6	3.2	3.7	4.2	4.7	5.3	6.3	7.4	8.4
1 $\frac{1}{2}$	3.7	4.6	5.6	6.5	7.4	8.3	9.3	11.1	13.0	14.8
1 $\frac{3}{4}$	5.3	6.7	8.0	9.3	10.7	12.0	13.4	16	18.7	21
1 $\frac{5}{8}$	8.1	10.0	12.1	14.1	16.1	18.2	20	24	28	32
2 $\frac{1}{8}$	11.6	14.6	17.5	20	23	26	29	35	41	47
2 $\frac{1}{4}$	16	20	24	28	32	36	40	48	56	61
2 $\frac{3}{8}$	21	27	32	38	43	48	54	65	76	86
2 $\frac{5}{8}$	28	35	42	49	56	63	70	84	99	113
3 $\frac{1}{8}$	36	45	54	63	72	81	90	108	126	144
3 $\frac{3}{16}$	45	56	68	79	90	102	113	135	158	181
3 $\frac{1}{2}$	56	70	83	98	111	125	139	167	195	223
3 $\frac{5}{16}$	68	85	102	118	135	152	169	203	237	271
4 $\frac{1}{8}$	97	122	146	171	193	219	243	292	341	390
4 $\frac{3}{16}$	134	168	201	235	268	302	336	402	470	537
5 $\frac{1}{8}$	181	230	277	322	369	415	461	553	645	738
6 $\frac{1}{8}$	240	300	360	419	480	540	600	720	840	960
6 $\frac{3}{16}$	305	382	459	535	611	687	764	917	1069	1222
7 $\frac{1}{8}$	381	476	573	667	762	857	953	1143	1333	1521
7 $\frac{3}{16}$	468	586	701	822	938	1055	1173	1406	1641	1875
8 $\frac{1}{8}$	568	712	855	998	1138	1280	1423	1707	1991	2275
8 $\frac{3}{16}$	681	853	1025	1197	1364	1535	1707	2047	2387	2728
9 $\frac{1}{8}$	809	1013	1217	1421	1620	1822	2027	2430	2834	3240
9 $\frac{3}{16}$	951	1191	1431	1671	1901	2142	2382	2858	3334	3808
10	1111	1388	1666	1944	2222	2500	2778	3333	3888	

**Head Shaft Service**

For head and jack shafts, supported by bearings close to the main sheave or pulley, so as to prevent transverse strain, the following formula may be used with safety:

H. P. horsepower; D diameter of shaft in inches; R revolutions per minute.

$$\text{H. P.} = \frac{D^3 R}{125}$$

# Comparison of Thermometers

Cent.	Réau.	Fahr.	Cent.	Réau.	Fahr.	Cent.	Réau.	Fahr.
-40	-32.0	-40.0	21	16.8	69.8	62	49.6	143.6
-38	-30.4	-36.4	22	17.6	71.6	63	50.4	145.4
-36	-28.8	-32.8	23	18.4	73.4	64	51.2	147.2
-34	-27.2	-29.2	24	19.2	75.2	65	52.0	149.0
32	-25.6	-25.6	25	20.0	77.0	66	52.8	150.8
30	-24.0	-22.0	26	20.8	78.8	67	53.6	152.6
28	-22.4	-18.4	27	21.6	80.6	68	54.4	154.4
26	-20.8	-14.8	28	22.4	82.4	69	55.2	156.2
24	-19.2	11.2	29	23.2	84.2	70	56.0	158.0
22	17.6	7.6	30	24.0	86.0	71	56.8	159.8
-20	-16.0	-4.0	31	24.8	87.8	72	57.6	161.6
-18	-14.4	0.4	32	25.6	89.6	73	58.4	163.4
16	-12.8	+ 3.2	33	26.4	91.4	74	59.2	165.2
14	11.2	6.8	34	27.2	93.2	75	60.0	167.0
12	9.6	10.4	35	28.0	95.0	76	60.8	168.8
-10	8.0	14.0	36	28.8	96.8	77	61.6	170.6
8	6.4	17.6	37	29.6	98.6	78	62.4	172.4
6	4.8	21.2	38	30.4	100.4	79	63.2	174.2
-4	3.2	24.8	39	31.2	102.2	80	64.0	176.0
2	-1.6	28.4	40	32.0	104.0	81	64.8	177.8
0	0.0	32.0	41	32.8	105.8	82	65.6	179.6
+ 1	+ 0.8	33.8	42	33.6	107.6	83	66.4	181.4
2	1.6	35.6	43	34.4	109.4	84	67.2	183.2
3	2.4	37.4	44	35.2	111.2	85	68.0	185.0
4	3.2	39.2	45	36.0	113.0	86	68.8	186.8
5	4.0	41.0	46	36.8	114.8	87	69.6	188.6
6	4.8	42.8	47	37.6	116.6	88	70.4	190.4
7	5.6	44.6	48	38.4	118.4	89	71.2	192.2
8	6.4	46.4	49	39.2	120.2	90	72.0	194.0
9	7.2	48.2	50	40.0	122.0	91	72.8	195.8
10	8.0	50.0	51	40.8	123.8	92	73.6	197.6
11	8.8	51.8	52	41.6	125.6	93	74.4	199.4
12	9.6	53.6	53	42.4	127.4	94	75.2	201.2
13	10.4	55.5	54	43.2	129.2	95	76.0	203.0
14	11.2	57.2	55	44.0	131.0	96	76.8	204.8
15	12.0	59.0	56	44.8	132.8	97	77.6	206.6
16	12.8	60.8	57	45.6	134.6	98	78.4	208.4
17	13.6	62.6	58	46.4	136.4	99	79.2	210.2
18	14.4	64.4	59	47.2	138.2	100	80.0	212.0
19	15.2	66.2	60	48.0	140.0			
20	16.0	68.0	61	48.8	141.8			

$$\text{Fahr.} = 32 + \frac{5}{9} \text{ Cent.} = 32 + \frac{5}{9} \text{ Réau.}$$

Freezing point on Fahrenheit scale is +32 degrees; boiling point, 212 degrees.

Freezing point on Centigrade scale is +0 degrees; boiling point, 100 degrees.

Freezing point on Réaumur scale is +0 degrees; boiling point, 80 degrees.

Of water at sea level at normal barometer pressure (29.9 inch).

The "absolute zero" of temperature denotes that condition of matter at which heat ceases to exist. At this point a body would be wholly deprived of heat and a gas would exert no pressure.

The absolute zero on the Fahrenheit scale is about 461 degrees below zero.

The absolute zero on the Centigrade scale is about 274 degrees below zero.

The absolute zero on the Réaumur scale is about 219 degrees below zero.

An English unit of heat (B. T. U.) is the quantity required to raise one pound of water one degree Fahrenheit. A metric unit of heat or metric caloric (M. C.) is the quantity of heat required to raise one litre of water one degree centigrade.

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F.F

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